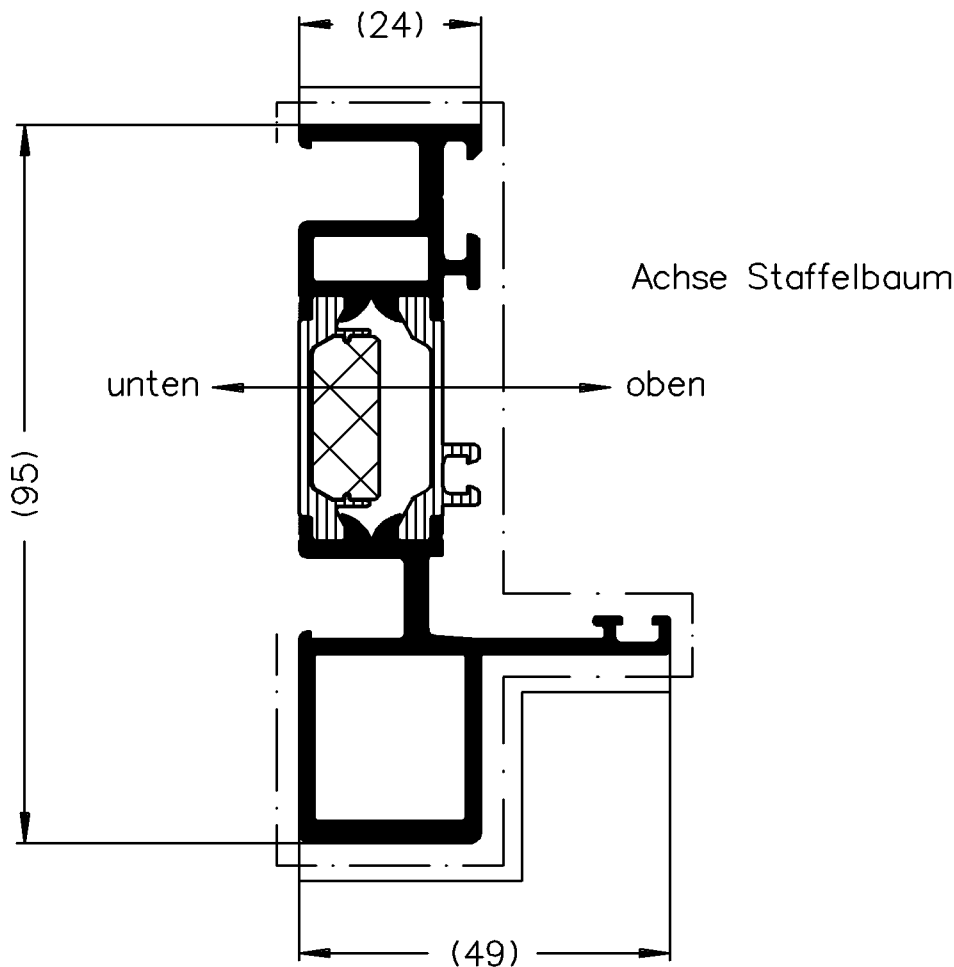


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Die Profile sind generell in beiden Aluminium-Hohlkammern aufzustaffeln

**Beschichtung** : Die Objekttemperatur darf 180°C nicht überschreiten.

**Eloxal** : Die Spülvorgänge nach dem Beizen und Dekapieren sind so oft durchzuführen, bis das Spülwasser sauber ist.

|                                                        |  |                                               |  |                                        |  |                       |  |                      |  |                       |  |  |  |
|--------------------------------------------------------|--|-----------------------------------------------|--|----------------------------------------|--|-----------------------|--|----------------------|--|-----------------------|--|--|--|
|                                                        |  | Zulässige Abweichung<br>Permissible tolerance |  | Oberflächenabwicklung<br>Circumference |  | VP<br>Pu              |  | Info-Plan :          |  |                       |  |  |  |
|                                                        |  |                                               |  | mech.<br>polished                      |  | — 98                  |  | Maßstab<br>Scale 1:1 |  | Gewicht<br>Weight g/m |  |  |  |
|                                                        |  |                                               |  | uml.<br>total                          |  | 349                   |  |                      |  |                       |  |  |  |
| Paßmaße<br>Close tol.                                  |  |                                               |  | Abmaße<br>Std. tolerance               |  | beschichtet<br>coated |  | — . —                |  | Werkstoff<br>Material |  |  |  |
| Ausgabe-Nr. des Originals<br>Issue Num of original :01 |  |                                               |  | 2002                                   |  | Datum<br>Date         |  | Name                 |  | Benennung<br>Titel    |  |  |  |
| Änderungs-Nr.<br>Alteration No. : 00                   |  |                                               |  | Name :                                 |  | Gez.<br>drawn 04.01.  |  | gaesim               |  |                       |  |  |  |
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