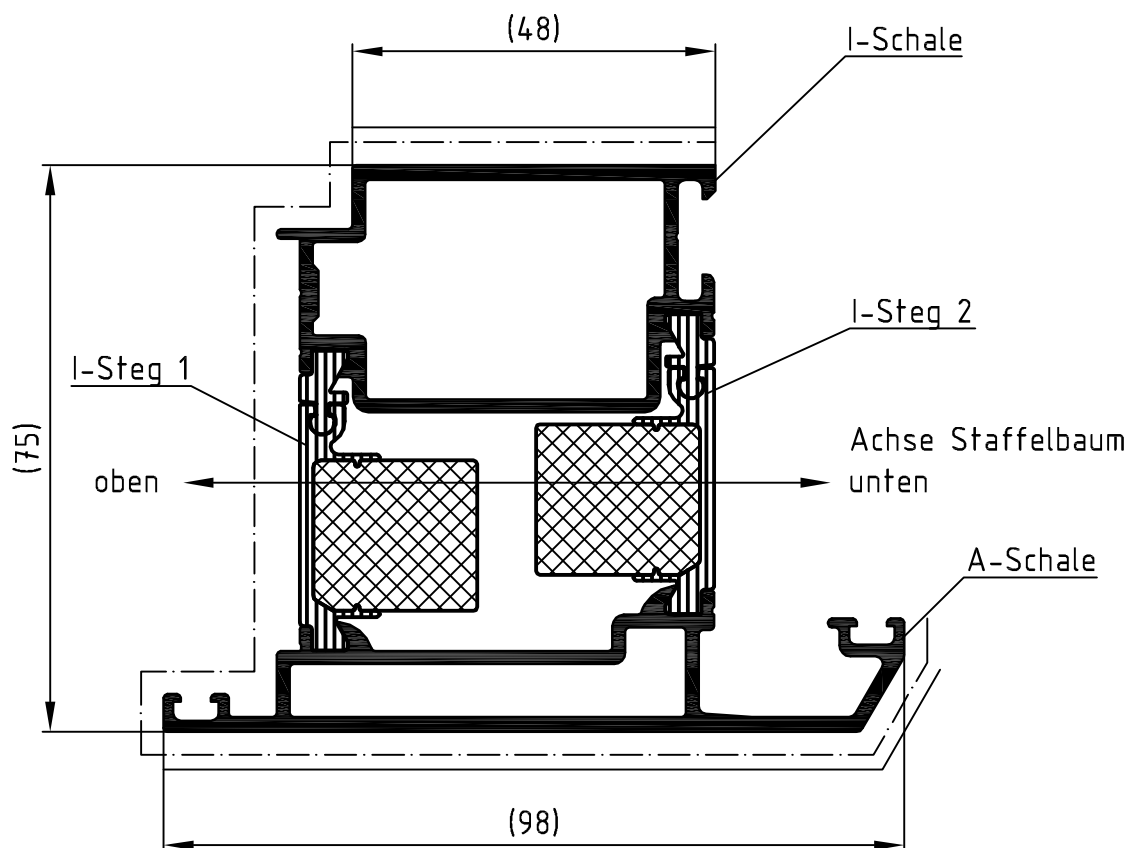




Die Profile sind generell in beiden Aluminium-Hohlkammern spannungsfrei aufzustaffeln.

Beschichtung: Die Objekttemperatur darf 180°C nicht überschreiten.

Eloxal: Die Spülvorgänge nach dem Beizen und Dekapieren sind so oft durchzuführen, bis das Spülwasser sauber ist.

|                                           |                          |                                               |  |                                        |  |                                                                                          |  |                                  |  |                        |  |  |  |
|-------------------------------------------|--------------------------|-----------------------------------------------|--|----------------------------------------|--|------------------------------------------------------------------------------------------|--|----------------------------------|--|------------------------|--|--|--|
| L [m]                                     |                          | Verbund                                       |  | I-Schale                               |  | A-Schale                                                                                 |  | Steg PA1                         |  | Steg PA2               |  |  |  |
| 6,5                                       |                          | 371300                                        |  | 398820                                 |  | 398380                                                                                   |  | 284173                           |  | 284173                 |  |  |  |
|                                           |                          | Zulässige Abweichung<br>Permissible tolerance |  | Oberflächenabwicklung<br>Circumference |  | VP<br>PU                                                                                 |  | Info-Plan:                       |  |                        |  |  |  |
|                                           |                          |                                               |  | mech.<br>polished                      |  | -                                                                                        |  | 156                              |  | Maßstab<br>Scale 1 : 1 |  |  |  |
|                                           |                          |                                               |  | uml.<br>total                          |  |                                                                                          |  | 364                              |  |                        |  |  |  |
| Paßmaße<br>Close tol.                     | Abmaße<br>Std. tolerance |                                               |  |                                        |  | beschichtet<br>coated                                                                    |  | - - -                            |  | Werkstoff<br>Material  |  |  |  |
| Original / Änderung<br>Revision / Version |                          | 0100                                          |  |                                        |  | Datum<br>Date                                                                            |  | Name                             |  | Benennung<br>Title     |  |  |  |
| Name                                      |                          |                                               |  | 31.03.2009                             |  |                                                                                          |  | Profil                           |  |                        |  |  |  |
| Zeichnung komplett überarbeitet           |                          | gez.<br>drawn                                 |  | Mindermann                             |  | Schüco ADS 75 RL.SI Flügelrahmen 48/98                                                   |  |                                  |  |                        |  |  |  |
| nach Schüco Norm                          |                          | gepr.<br>checked                              |  | Beatrix                                |  |                                                                                          |  |                                  |  |                        |  |  |  |
|                                           |                          | ges.<br>seen                                  |  | Schiller                               |  |                                                                                          |  |                                  |  |                        |  |  |  |
|                                           |                          |                                               |  |                                        |  | Zeichn.-Nr.<br>Drawing No. 371300 BP 0000                                                |  |                                  |  |                        |  |  |  |
|                                           |                          |                                               |  |                                        |  | EDV erstellt:<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |  | Ersatz für<br>Replacement<br>for |  |                        |  |  |  |
|                                           |                          |                                               |  |                                        |  |                                                                                          |  |                                  |  |                        |  |  |  |
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