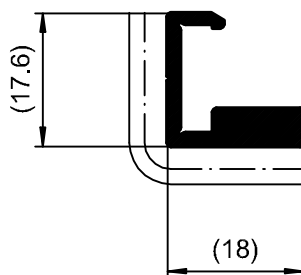


- surface finish: E6 / DIN 17611
- layer thickness $\geq 15 \mu\text{m}$
- quality of sealing
 - colour C0 - admittance $Y_{20} \leq 20 \mu\text{S}$, test according to ISO 2143
 - weight loss $\leq 30 \text{ mg/dm}^2$, test according to ISO 3210
- colour C31 to C35 - weight loss $\leq 30 \text{ mg/dm}^2$, test according to ISO 3210



Attention:
 The bonding of the glass to the profile has to be agreed
 between the fabricator with the suppliers of glass,
 silicone and coating.
 (no Schüco warranty)

———— mech. polished
 - - - - - main coating surface
 — · — · — secondary coating surface

L [m]		Profil	
5,800		443100	
Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference	
		mech. polished 43	
		uml. total 90	
Paßmaße Close tol.		beschichtet coated	
Abmaße Std. tolerance		VP PU	
Original / Änderung Revision / Version 0403		Maßstab Scale 1 : 1	
Name		Gewicht Weight 283,78 g/m	
Datum Date 23.10.2013		Werkstoff Material	
Name		Benennung Title	
new data file		single glazing profile	
no changes to article		TropTec SC 50 SG.NI aluminium profile	
gez. drawn		Zeichn.-Nr. Drawing No. 443100_BP_0000	
gepr. checked		EDV erstellt Generated by EDP	
ges. seen		Ersatz für Replacement for	
Meier		valid without signature	
Zimmer			
Kleffmann			
SCHÜCO			