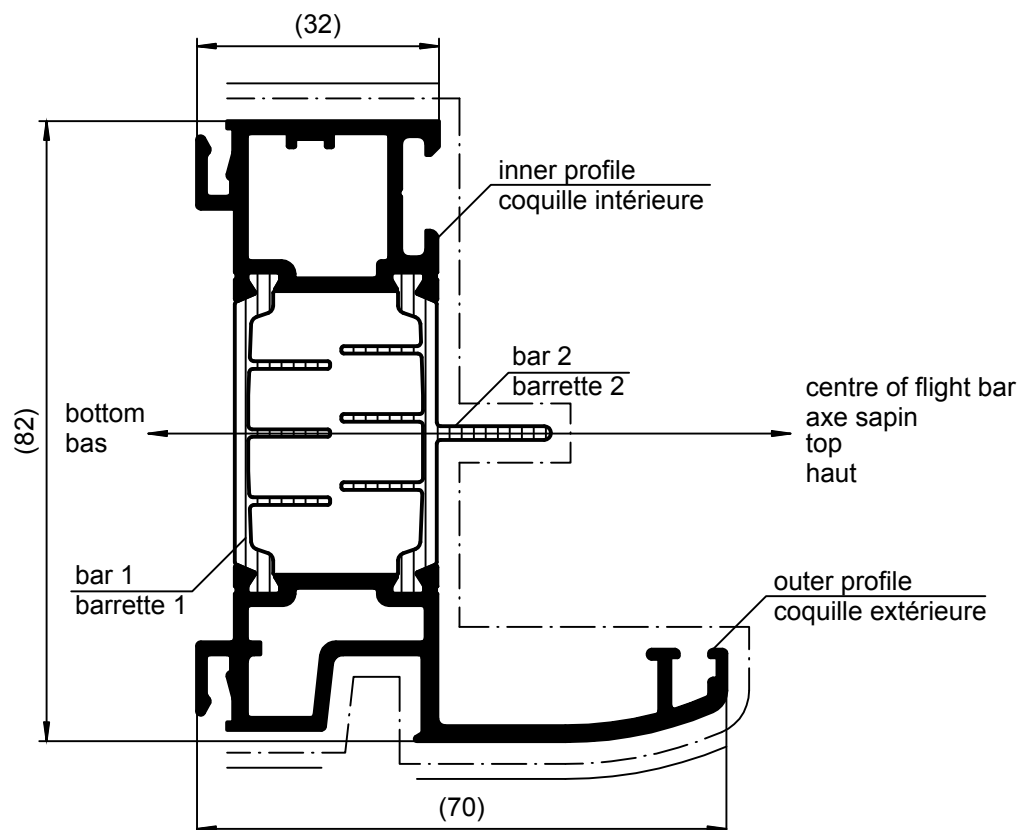




#### Coating:

Profiles to be coated preferably in vertical position.

In general, the profiles must be jigged, without bow or twist, in both aluminium hollow chambers.

The temperature must not exceed 180°C.

Failure to observe this maximum temperature may result in the profiles being out of square.

#### Anodising:

In general, the profiles must be jigged, without bow or twist, in both aluminium hollow chambers.

After desmitting and pickling, the profiles must be rinsed repeatedly until the rinsing water is clean.

#### Laquage :

Profilés à laquer de préférence en position verticale.

La mise hors tension des 2 coquilles Aluminium doit se faire de manière progressive.

La température du profil ne doit en aucun cas dépasser 180°.

Ne pas respecter ces recommandations risque de provoquer une déformations des demi-coquilles.

#### Anodisation :

La mise hors tension des 2 coquilles Aluminium doit se faire de manière progressive.

L'opération de lavage après décapage doit se poursuivre jusqu'à obtention d'une eau parfaitement propre.

| L [m] | Assembly /<br>Assemblage | inner profile /<br>coquille intérieure        | outer profile /<br>coquille extérieure | bar PA1 /<br>barrette PA1                                                               | bar PA2 /<br>barrette PA2 |
|-------|--------------------------|-----------------------------------------------|----------------------------------------|-----------------------------------------------------------------------------------------|---------------------------|
| 6.500 | 475910                   | 478610                                        | 478640                                 | 278097                                                                                  | 278095                    |
|       |                          | Zulässige Abweichung<br>Permissible tolerance |                                        | Oberflächenabwicklung<br>Circumference                                                  |                           |
|       |                          |                                               |                                        | VP<br>PU                                                                                |                           |
|       |                          |                                               |                                        | Maßstab<br>Scale                                                                        |                           |
|       |                          |                                               |                                        | Gewicht<br>Weight                                                                       |                           |
|       |                          |                                               |                                        | Werkstoff<br>Material                                                                   |                           |
|       |                          |                                               |                                        | Benennung<br>Title                                                                      |                           |
|       |                          |                                               |                                        | Zeichn.-Nr.<br>Drawing No.                                                              |                           |
|       |                          |                                               |                                        | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                           |
|       |                          |                                               |                                        | Ersatz für<br>Replacement<br>for                                                        |                           |
|       |                          |                                               |                                        | Inventor                                                                                |                           |