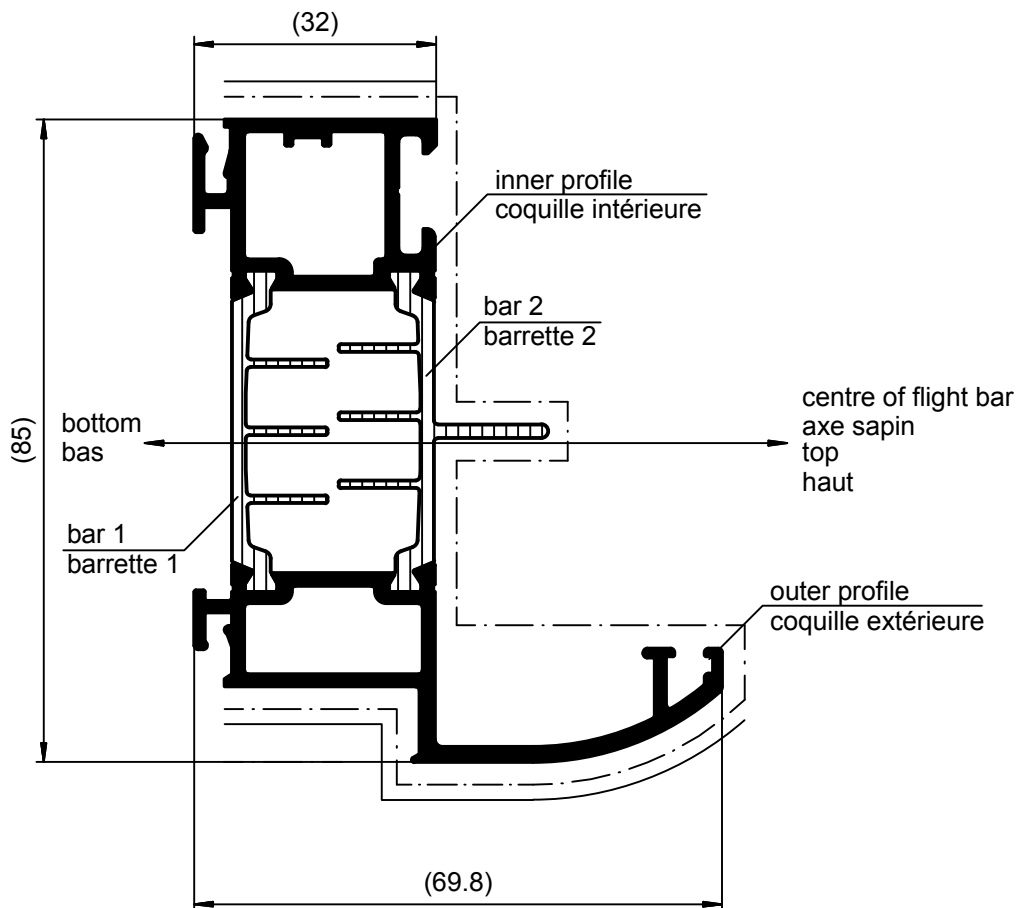




In general, the profiles must be jigged, without bow or twist, in both aluminium hollow chambers.

Failure to observe this maximum temperature may result in the profiles being out of square.

After desmitting and pickling,
the profiles must be rinsed repeatedly until the rinsing water is clean.

La mise hors tension des 2 coquilles Alumunium doit se faire de manière progressive.

Ne pas respecter ces recommandations risque de provoquer une déformations des demi-coquilles.

L'opération de lavage après décapage doit se poursuivre jusqu'à obtention d'une eau parfaitement propre.

L [m]	Assembly / Assemblage	inner profile / coquille intérieure	outer profile / coquille extérieure	bar PA1 / barrette PA1	bar PA2 / barrette PA2
6.500	475910	482930	478650	278097	278095
Gewicht Weight 1.332,34 g/m	Oberflächenabwicklung Circumference	Oberfläche Surface			
Zulässige Abweichung Permissible tolerance	mech. polished 107	Farbe Colour			
	uml. total 344	Werkstoff Material			
	beschichtet coated	Norm			
Original / Änderung Revision / Version 0100	Maßstab Scale 1 : 1	Benennung Title	outer frame 70/32		
	Datum Date 07.10.2015				
	gez. drawn Schade, C.	Schüco AWS 74 BD Novonic+	profile		
	gepr. checked Cengiz, M.				
	ges. seen Lückingsmeier, C.	Zeichn.-Nr. Drawing No.	475920_BP_0000		
		EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	Ersatz für Replacement for		