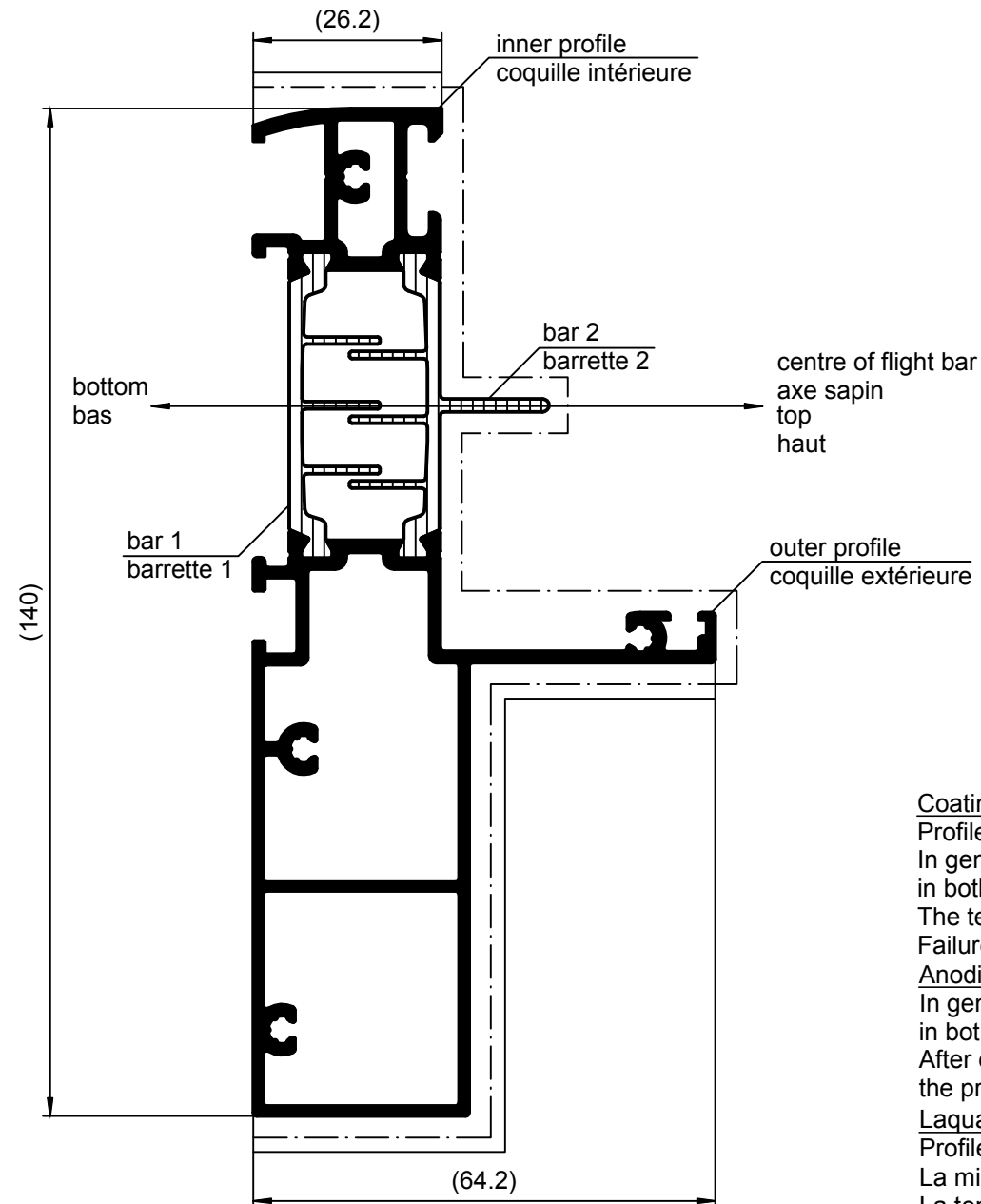




Profiles to be coated preferably in vertical position.

The temperature must not exceed 180°C.

Anodising:

In general, the profiles must be jigged, without bow or twist,

After desmitting and pickling,
the profiles must be rinsed repeatedly until the rinsing water is clean.

Profils à laquer de préférence en position verticale.

La température du profil ne doit en aucun cas dépasser 180°.

Anodisation :

faire de manière progressive.

	Assembly /	inner profile /	outer
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L [m]		Assembley / Assemblage		inner profile / coquille intérieure		outer profile / coquille extérieure		bar PA1 / barrette PA1		bar PA2 / barrette PA2			
6.500		480030		478760		478720		278097		278095			
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU							
				mech. polished		154		Maßstab Scale				Gewicht Weight	
				uml. total		448							
Paßmaße Close tol.	Abmaße Std. tolerance			beschichtet coated		— - —		Werkstoff Material					
Original / Änderung Revision / Version		0100			Datum Date		Name		Benennung Title				
Name				29.09.2014				outer frame 140					
				gez. drawn		Sawadsky		Schüco AWS 74 BD Novonic+ profile					
				gepr. checked		Cengiz							
				ges. seen		Lückingsmeier		Zeichn.-Nr. Drawing No.					
								480030_BP_0000					
								EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature					
								Ersatz für Replacement for					
								Inventor					