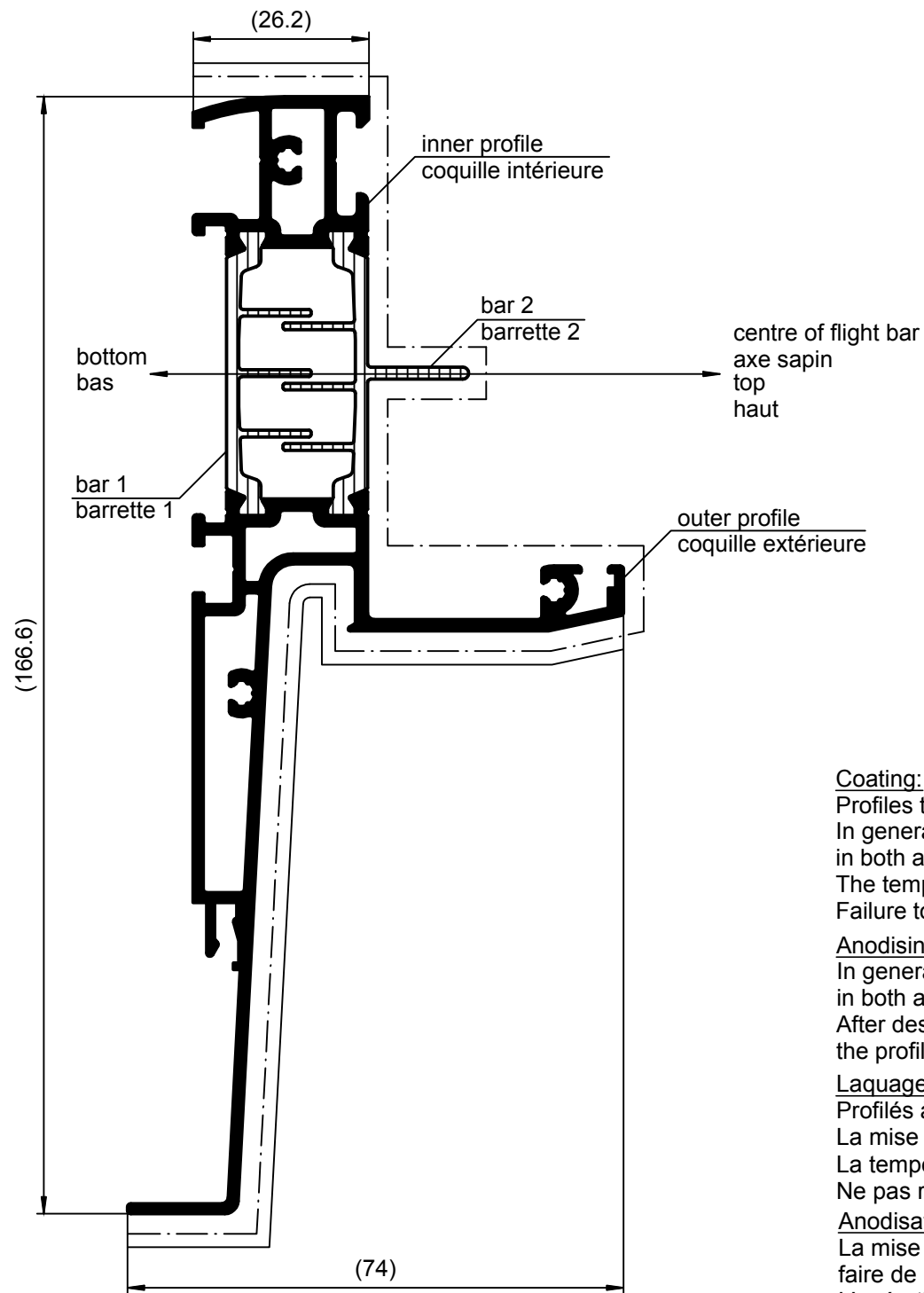




In general, the profiles must be jigged, without bow or twist, in both aluminium hollow chambers.

Failure to observe this maximum temperature may result in the profiles being out of square.

After desmitting and pickling,
the profiles must be rinsed repeatedly until the rinsing water is clean.

La mise hors tension des 2 coquilles Alumunium doit se faire de manière progressive.

Ne pas respecter ces recommandations risque de provoquer une déformations des demi-coquilles.

faire de manière progressive.

L [m]		Assembly / Assemblage		inner profile / coquille intérieure		outer profile / coquille extérieure		bar PA1 / barrette PA1		bar PA2 / barrette PA2			
6,500		480070		478760		478840		278097		278095			
		Zulässige Abweichung Permissible tolerance			Oberflächenabwicklung Circumference		VP PU						
					mech. polished		202		Maßstab Scale 1 : 1				
					uml. total		573						
Paßmaße Close tol.		Abmaße Std. tolerance		beschichtet coated — - —			Werkstoff Material						
Original / Änderung Revision / Version		0100				Datum Date						Name	
Name				29.09.2014				Benennung Title					
		gez. drawn				Sawadsky		outer frame 166					
		gepr. checked				Cengiz							
		ges. seen				Lückingsmeier							
								Schüco AWS 74 BD Novonic+ profile					
								Zeichn.-Nr. Drawing No. 480070_BP_0000					
								EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature					
								Ersatz für Replacement for _____					

