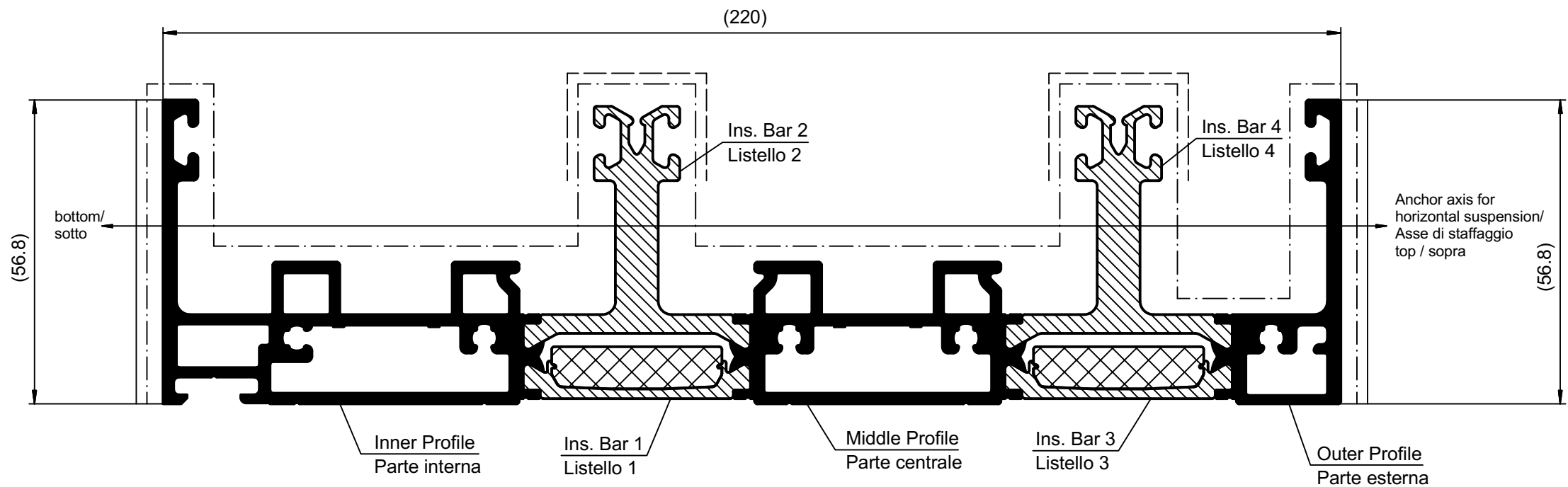


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Verniciatura:
Preferibilmente il profilo dovrebbe essere vernicato verticalmente.
Il profilo deve essere appeso in entrambe le tubolarità in modo che non subisca tensionature.
La temperatura massima raggiungibile sul profilo è di 180°

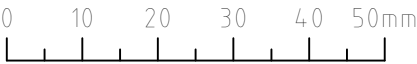
Ossidazione:
Il profilo deve essere appeso in entrambe le tubolarità in modo che non subisca tensionature.
Dopo il bagno di decappaggio e ossidazione il profilo deve subire più lavaggi con acqua demineralizzata.

Coating:
Profiles should preferably be coated vertically.
In general, the profiles must be jigged, without bow or twist, in both aluminium hollow chambers.
The object temperature must not exceed 180 °C.
Failure to observe this maximum temperature may result in the profiles being out of square.

Anodising:
In general, the profiles must be jigged, without bow or twist, in all aluminium hollow chambers.
After desmutting and etching, the profiles must be rinsed repeatedly until the rinsing water is clean.

IMPORTANT:
Keep the (----) area free
from paint (overspray in particular)

ATTENZIONE:
La zona (----) deve essere libera da
ispessimenti dovuti alla verniciatura.



L [m]	Profil	I-Schale	A-Schale	M-Schale		Steg 1	Steg 2	Steg 3	Steg 4
6,500	502020	492760	501010	501480	PA	284767	284843	284767	284843
Gewicht Weight 3916.00 g/m		Oberflächenabwicklung Circumference		Oberfläche Surface					
Zulässige Abweichung Permissible tolerance		mech. polished	141	Farbe Colour					
		uml. total	638						
Original / Änderung Revision / Version 0100				Werkstoff Material					
				Norm					
Änderungsgrund Revision / Version		Maßstab Scale			Benennung Title Profile				
		Datum Date 03.11.2017							
		gez. drawn Autunno, G.			Schüco ASE 67 PD Frame 57/220 Galandage				
		gepr. checked Morbiato, A.							
		ges. seen Nobile, G.			Zeichn.-Nr. Drawing No. 502020_BP_0000				
									
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for		