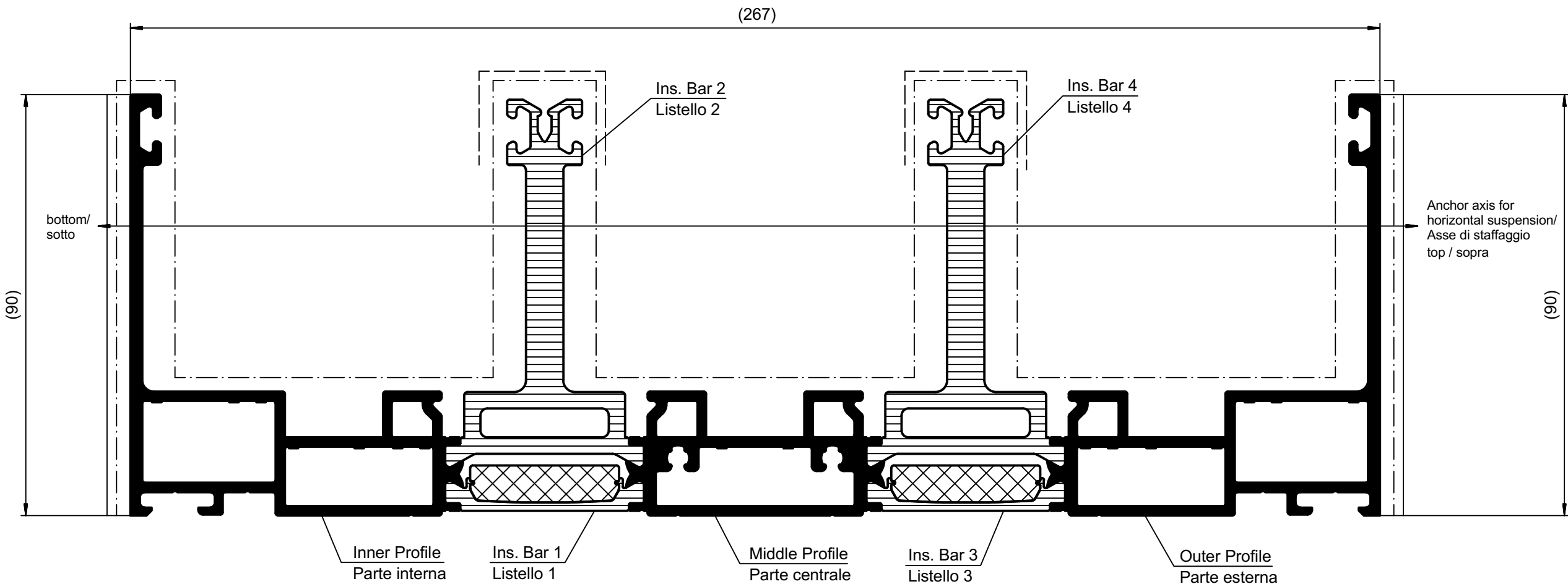


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Verniciatura:
Preferibilmente il profilo dovrebbero essere vernicato verticalmente.
Il profilo deve essere appeso in entrambe le tubolarità in modo che non subisca tensionature.
La temperatura massima raggiungibile sul profilo è di 180°

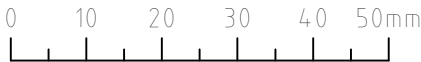
Ossidazione:
Il profilo deve essere appeso in entrambe le tubolarità in modo che non subisca tensionature.
Dopo il bagno di decappaggio e ossidazione il profilo deve subire più lavaggi con acqua demineralizzata.

Coating:
Profiles should preferably be coated vertically.
In general, the profiles must be jigged, without bow or twist, in both aluminium hollow chambers.
The object temperature must not exceed 180 °C.
Failure to observe this maximum temperature may result in the profiles being out of square.

Anodising:
In general, the profiles must be jigged, without bow or twist, in all aluminium hollow chambers.
After desmutting and etching, the profiles must be rinsed repeatedly until the rinsing water is clean.

IMPORTANT:
Keep the (----) area free
from paint (overspray in particular)

ATTENZIONE:
La zona (----) deve essere libera da
ispessimenti dovuti alla verniciatura.



L [m]	Profil	I-Schale	A-Schale	M-Schale		Steg 1	Steg 2	Steg 3	Steg 4
6,500	502050	492580	492580	501480	PA	284767	284743	284767	284743
Gewicht Weight 4939.78 g/m Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		Oberfläche Surface					
		mech. polished	180	Farbe Colour					
		uml. total	907						
Original / Änderung Revision / Version 0201				Werkstoff Material					
				Norm					
Änderungsgrund Revision / Version		Maßstab Scale 1 : 1			Benennung Title Profile				
		Datum Date 04.06.2018							
		gez. drawn Spigariol, C.			Schüco ASE 67 PD Frame 90/267 - 3 Rail				
		gepr. checked Morbiato, A.							
		ges. seen Nobile, G.			Zeichn.-Nr. Drawing No. 502050_BP_0000				
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature				
					Ersatz für Replacement for				