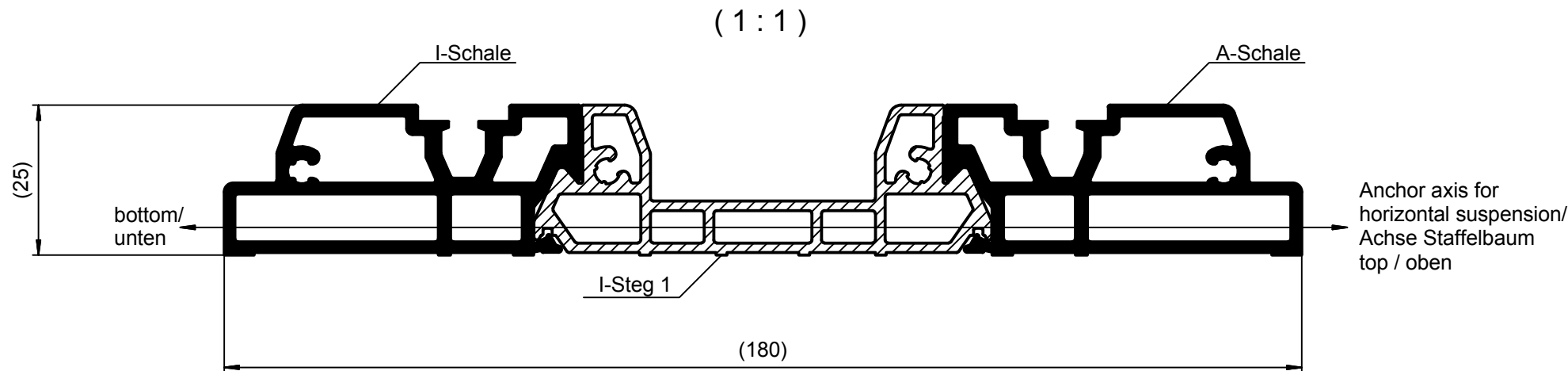


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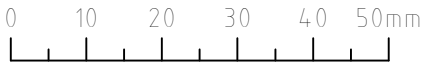


Verniciatura:
Preferibilmente il profilo dovrebbe essere verniciato verticalmente.
Il profilo dovrà essere appeso per entrambe le tubolarità in modo da non subire tensionature.
La temperatura massima raggiungibile dal profilo è 180°.

Ossidazione:
Il profilo dovrà essere appeso per entrambe le tubolarità in modo da non subire tensionature.
Dopo il bagno di decappaggio e di ossidazione il profilo dovrà essere sottoposto a più lavaggi con acqua demineralizzata.

Coating:
Profiles should be preferably coated vertically.
In general, the profiles must be jigged, without bow or twist, in both aluminium hollow chambers.
The object temperature must not exceed 180 °C.
Failure to observe this maximum temperature may result in the profiles being out of square.

Anodising:
In general, the profiles must be jigged, without bow or twist, in all aluminium hollow chambers.
After desmutting and etching, the profiles must be rinsed repeatedly until the rinsing water is clean.



L [m]	Verbund	I-Schale	A-Schale	Steg PA1	Steg PA2
6,000	504360	503620	503620	278729	
Gewicht Weight 2481.35 g/m Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		Oberfläche Surface	
		mech. polished 82		Farbe Colour	
		uml. total 332			
				Werkstoff Material	
Original / Änderung Revision / Version 0201				Norm	
Änderungsgrund Revision / Version		Maßstab Scale 1 : 1		Benennung Title Profile Schüco ASE 60 / 80 Threshold_80	
Circumference changed		Datum Date 07.06.2019			
		gez. drawn Spigariol, C.			
		gepr. checked Morbiato, A.			
		ges. seen Nobile, G.		Zeichn.-Nr. Drawing No. 504360_BP_0000	
		SCHÜCO		EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
				Ersatz für Replacement for	