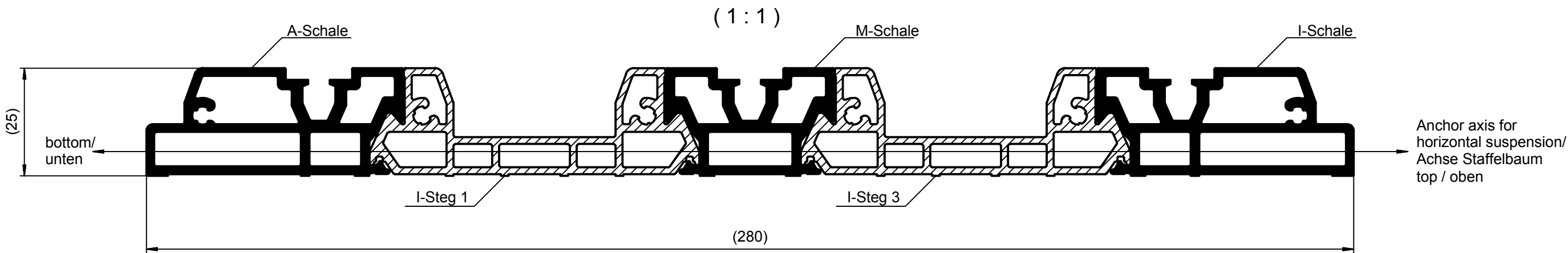


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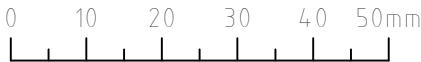


Verniciatura:
Preferibilmente il profilo dovrebbe essere verniciato verticalmente.
Il profilo dovrà essere appeso per entrambe le tubolarità in modo da non subire tensionature.
La temperatura massima raggiungibile dal profilo è 180°.

Ossidazione:
Il profilo dovrà essere appeso per entrambe le tubolarità in modo da non subire tensionature.
Dopo il bagno di decappaggio e di ossidazione il profilo dovrà essere sottoposto a più lavaggi con acqua demineralizzata.

Coating:
Profiles should be preferably coated vertically.
In general, the profiles must be jigged, without bow or twist, in both aluminium hollow chambers.
The object temperature must not exceed 180 °C.
Failure to observe this maximum temperature may result in the profiles being out of square.

Anodising:
In general, the profiles must be jigged, without bow or twist, in all aluminium hollow chambers.
After desmutting and etching, the profiles must be rinsed repeatedly until the rinsing water is clean.



L [m]	Profil	I-Schale	A-Schale	M-Schale		Steg 1	Steg 2	Steg 3	Steg 4
6,000	504380	503620	503620	503630	PA	278729		278729	
Gewicht Weight 3408.75 g/m Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		Oberfläche Surface					
		mech. polished 104		Farbe Colour					
		uml. total 434							
		Original / Änderung Revision / Version 0201				Werkstoff Material			
Norm									
Änderungsgrund Revision / Version		Maßstab Scale 1 : 1			Benennung Title Profile				
Circumference changed		Datum Date 07.06.2019							
Weight updated		gez. drawn Spigariol, C.			Schüco ASE 60 / 80 Threshold_3_Tracks_80				
		gepr. checked Morbiato, A.							
		ges. seen Nobile, G.			Zeichn.-Nr. Drawing No. 504380_BP_0000				
									
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for		