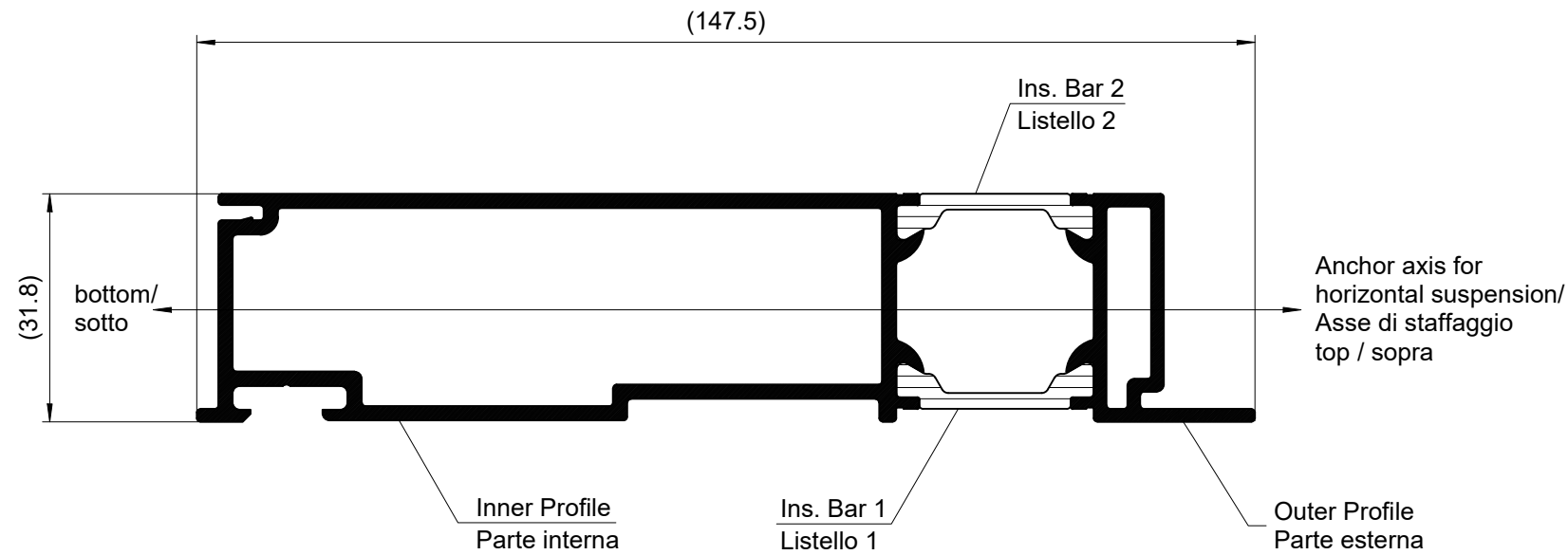


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Verniciatura:
Preferibilmente il profilo dovrebbero essere vernicato verticalmente.
Il profilo deve essere appeso in entrambe le tubolarità in modo che non subisca tensionature.
La temperatura massima raggiungibile sul profilo è di 180°

Ossidazione:
Il profilo deve essere appeso in entrambe le tubolarità in modo che non subisca tensionature.
Dopo il bagno di decappaggio e ossidazione il profilo deve subire più lavaggi con acqua demineralizzata.

Coating:
Profiles should preferably be coated vertically.
In general, the profiles must be jigged, without bow or twist, in both aluminium hollow chambers.
The object temperature must not exceed 180 °C.
Failure to observe this maximum temperature may result in the profiles being out of square.

Anodising:
In general, the profiles must be jigged, without bow or twist, in all aluminium hollow chambers.
After desmutting and etching, the profiles must be rinsed repeatedly until the rinsing water is clean.



L [m]		Verbund		I-Schale		A-Schale		Steg PA1		Steg PA2	
6,000		534290		501490		533680		224079		224079	
Gewicht Weight 2032.64 g/m Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		Oberfläche Surface							
		mech. polished		0		Farbe Colour					
		uml. total		360							
						Werkstoff Material					
Original / Änderung Revision / Version 0100				Norm							
Änderungsgrund Revision / Version		Maßstab Scale		Benennung Title Mullion galandage							
		Datum Date 01.12.2022									
		gez. drawn		Schüco ASE 51 PD							
		gepr. checked									
		ges. seen		534290_BP_0000							
				EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for					