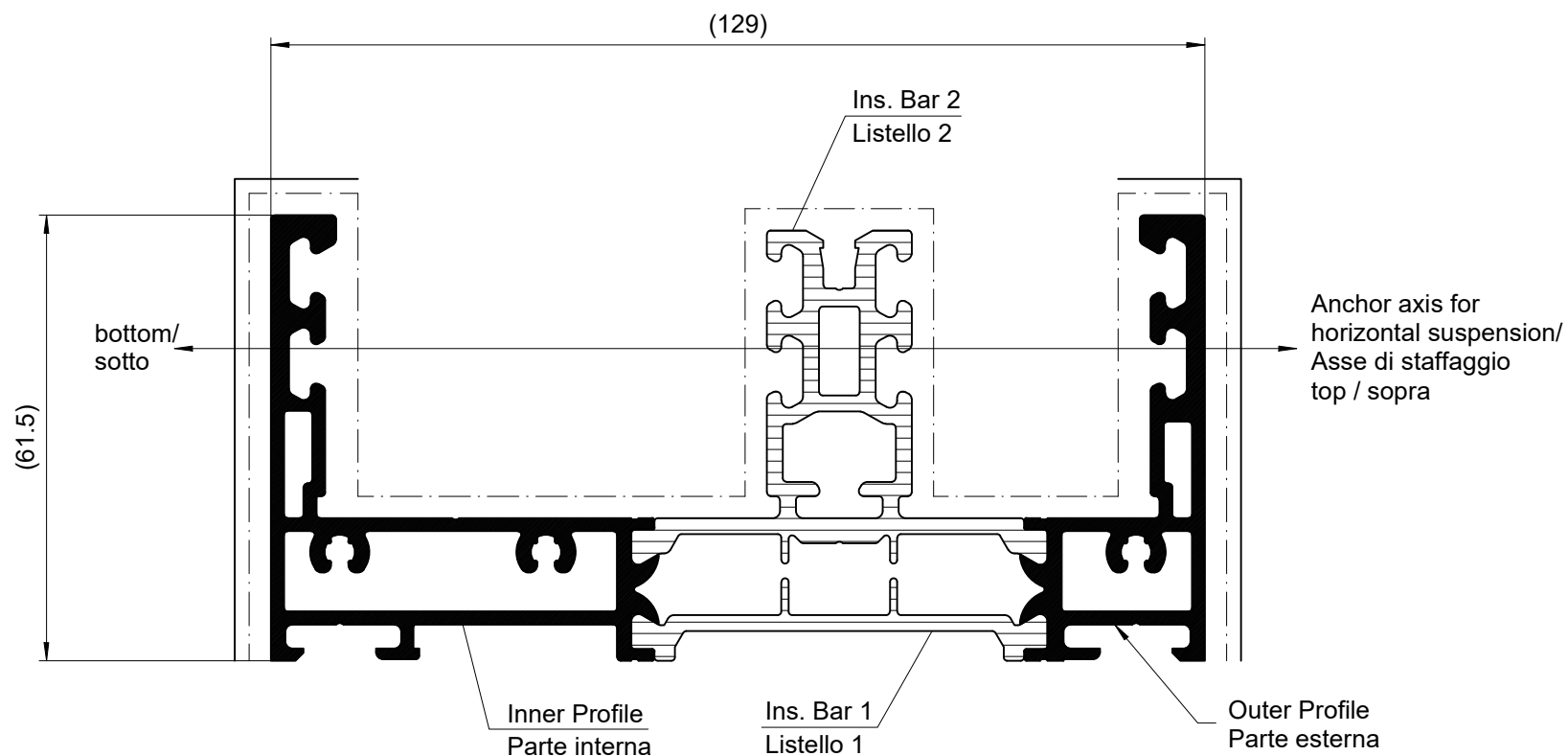


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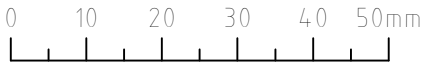


Verniciatura:
Preferibilmente il profilo dovrebbero essere vernicato verticalmente.
Il profilo deve essere appeso in entrambe le tubolarità in modo che non subisca tensionature.
La temperatura massima raggiungibile sul profilo è di 180°

Ossidazione:
Il profilo deve essere appeso in entrambe le tubolarità in modo che non subisca tensionature.
Dopo il bagno di decappaggio e ossidazione il profilo deve subire più lavaggi con acqua demineralizzata.

Coating:
Profiles should preferably be coated vertically.
In general, the profiles must be jigged, without bow or twist, in both aluminium hollow chambers.
The object temperature must not exceed 180 °C.
Failure to observe this maximum temperature may result in the profiles being out of square.

Anodising:
In general, the profiles must be jigged, without bow or twist, in all aluminium hollow chambers.
After desmutting and etching, the profiles must be rinsed repeatedly until the rinsing water is clean.



L [m]	Verbund	I-Schale	A-Schale	Steg PA1	Steg PA2
6,500	534310	533140	533760	203175	203177
Gewicht Weight 3383.18 g/m		Oberflächenabwicklung Circumference		Oberfläche Surface	
Zulässige Abweichung Permissible tolerance		mech. polished	140	Farbe Colour	
		uml. total	481		
Original / Änderung Revision / Version 0100				Werkstoff Material	
				Norm	
Änderungsgrund Revision / Version		Maßstab Scale 1 : 1	Benennung Title Outer frame 61.5		
		Datum Date 01.12.2022			
		gez. drawn	Schüco ASE 51 PD		
		gepr. checked			
		ges. seen	Alu-Profile		
		Fatticcioni, L.			
		Zeichn.-Nr. Drawing No.		534310_BP_0000	
		EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	