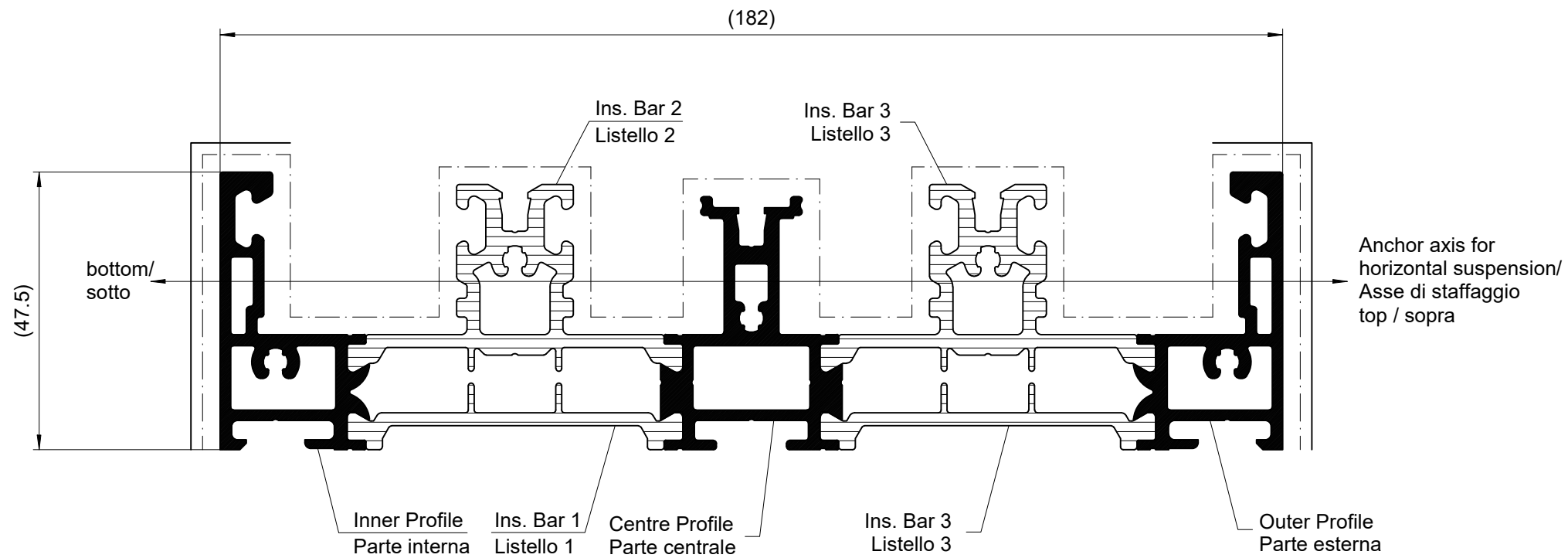


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Verniciatura:

Preferibilmente il profilo dovrebbero essere vernicato verticalmente.
Il profilo deve essere appeso in entrambe le tubolarità in modo che non subisca tensionature.
La temperatura massima raggiungibile sul profilo è di 180°

Ossidazione:

Il profilo deve essere appeso in entrambe le tubolarità in modo che non subisca tensionature.
Dopo il bagno di decappaggio e ossidazione il profilo deve subire più lavaggi con acqua demineralizzata.

Coating:

Profiles should preferably be coated vertically.
In general, the profiles must be jigged, without bow or twist, in both aluminium hollow chambers.
The object temperature must not exceed 180 °C.
Failure to observe this maximum temperature may result in the profiles being out of square.

Anodising:

In general, the profiles must be jigged, without bow or twist, in all aluminium hollow chambers.
After desmutting and etching, the profiles must be rinsed repeatedly until the rinsing water is clean.



L [m]	Profil	I-Schale	A-Schale	M-Schale		Steg 1	Steg 2	Steg 3	Steg 4
6,500	534340	533660	533660	533520	PA	203175	203176	203175	203176
Gewicht Weight 4317.50 g/m Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		Oberfläche Surface					
		mech. polished	112						
		uml. total	493						
		Original / Änderung Revision / Version 0100				Werkstoff Material Norm			
Änderungsgrund Revision / Version		Maßstab Scale 1 : 1		Benennung Title Outer frame 47.5					
		Datum Date 01.12.2022							
		gez. drawn		Schüco ASE 51 PD					
		gepr. checked							
		ges. seen		534340_BP_0000					
		SCHÜCO		EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for			
				Alu-Profile					

Inventor