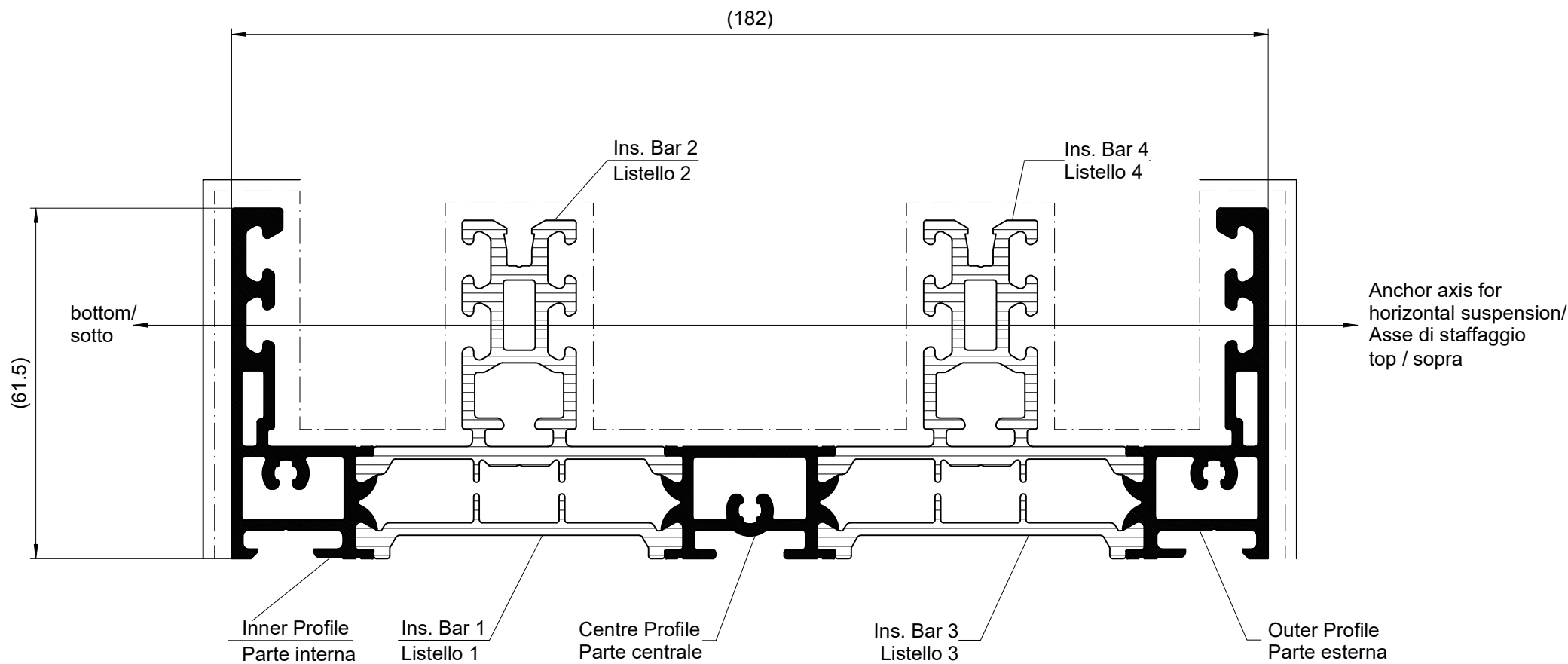


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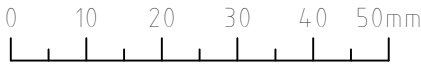


Verniciatura:
Preferibilmente il profilo dovrebbero essere vernicato verticalmente.
Il profilo deve essere appeso in entrambe le tubolarità in modo che non subisca tensionature.
La temperatura massima raggiungibile sul profilo è di 180°

Ossidazione:
Il profilo deve essere appeso in entrambe le tubolarità in modo che non subisca tensionature.
Dopo il bagno di decappaggio e ossidazione il profilo deve subire più lavaggi con acqua demineralizzata.

Coating:
Profiles should preferably be coated vertically.
In general, the profiles must be jigged, without bow or twist, in both aluminium hollow chambers.
The object temperature must not exceed 180 °C.
Failure to observe this maximum temperature may result in the profiles being out of square.

Anodising:
In general, the profiles must be jigged, without bow or twist, in all aluminium hollow chambers.
After desmutting and etching, the profiles must be rinsed repeatedly until the rinsing water is clean.



L [m]	Profil	I-Schale	A-Schale	M-Schale		Steg 1	Steg 2	Steg 3	Steg 4
6,500	534350	533760	533760	533510	PA	203175	203177	203175	203177
Gewicht Weight 4563.04 g/m		Oberflächenabwicklung Circumference		Oberfläche Surface					
Zulässige Abweichung Permissible tolerance		mech. polished	140	Farbe Colour					
		uml. total	501	Werkstoff Material					
Original / Änderung Revision / Version 0100				Norm					
Änderungsgrund Revision / Version		Maßstab Scale 1 : 1			Benennung Title Outer frame 61.5				
		Datum Date 01.12.2022							
		gez. drawn Spigariol, C.			Schüco ASE 51 PD				
		gepr. checked Morbiato, A.							
		ges. seen Fatticcioni, L.			Zeichn.-Nr. Drawing No. 534350_BP_0000				
		SCHÜCO							
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for		