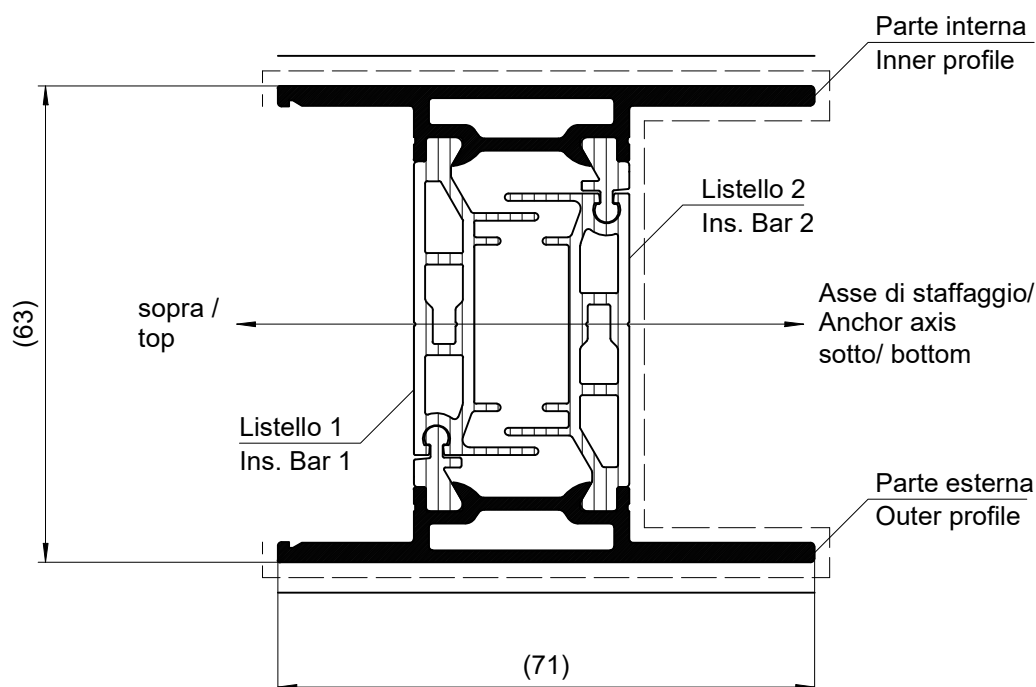




Il profilo deve essere appeso in entrambe le tubolarità in modo che non subisca tensionature.
Dopo il bagno di decappaggio e ossidazione i profili devono subire più lavaggi con acqua demineralizzata.

In general, the profiles must be jigged, without bow or twist, in all aluminium hollow chambers.
After desmutting and etching, the profiles must be rinsed repeatedly until the rising water is clean.

Il profilo deve essere appeso in entrambe le tubolarità in modo che non subisca tensionature. La temperatura massima raggiungibile sul profilo è di 180 °C.

In general, the profiles must be jigged, without bow or twist, in all aluminium hollow chambers. The object temperature must not exceed 180 °C. Failure to observe this maximum temperature may result in the profiles being out of square.

L [m]	Verbund	I-Schale	A-Schale	Steg PA1	Steg PA2
5,5	534470	509690	509690	203895	203895
Gewicht Weight 1299.72 g/m	Oberflächenabwicklung Circumference		Oberfläche Surface		
Zulässige Abweichung Permissible tolerance	mech. polished	140	Farbe Colour		
	uml. total	266			
Original / Änderung Revision / Version 0100			Werkstoff Material		
			Norm		
Änderungsgrund Revision / Version	Maßstab Scale 1 : 1		Benennung Title		
	Datum Date 16.05.2024		Vent frame		
	gez. drawn Gialain, M.				
	gepr. checked Morbiato, A.		Schüco AS PD 63		
	ges. seen Fatticcioni, L.				
			Zeichn.-Nr. Drawing No. 534470_BP_0000		
			EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		
			Ersatz für Replacement for		