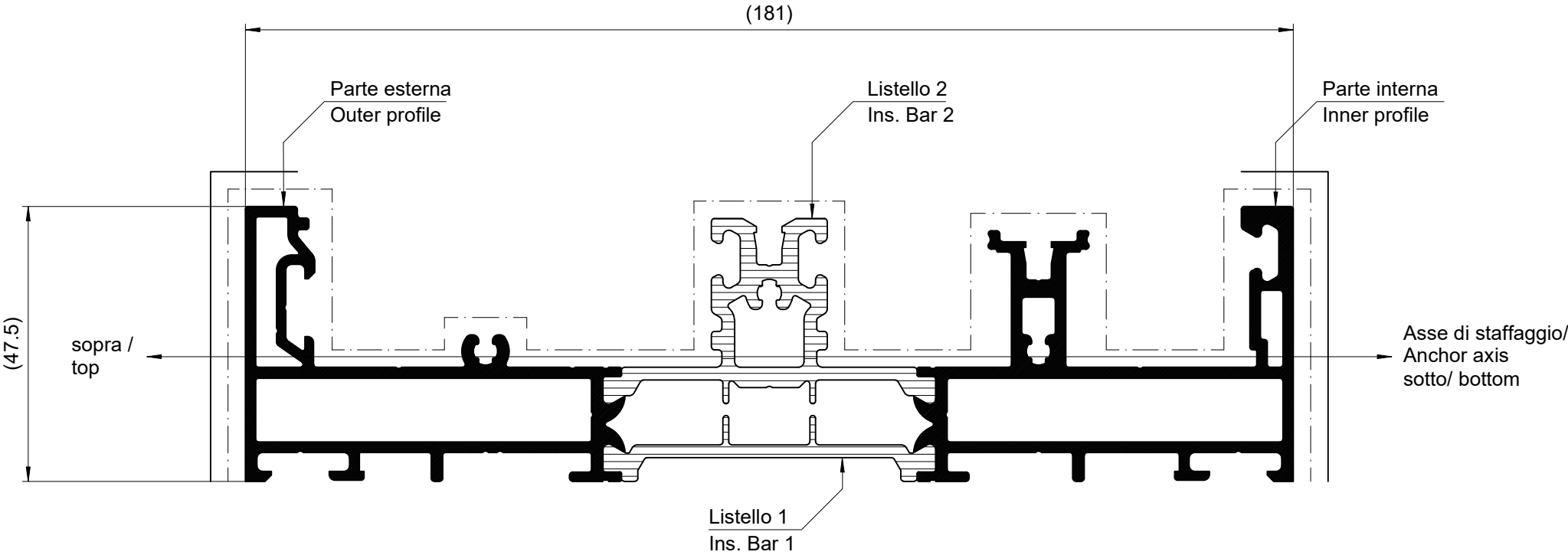


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Ossidazione:

Il profilo deve essere appeso in entrambe le tubolarità in modo che non subisca tensionature.
Dopo il bagno di decappaggio e ossidazione i profili devono subire più lavaggi con acqua demineralizzata.

Anodising:

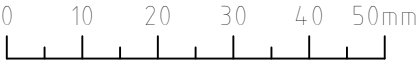
In general, the profiles must be jigged, without bow or twist, in all aluminium hollow chambers.
After desmutting and etching, the profiles must be rinsed repeatedly until the rising water is clean.

Verniciatura:

Il profilo deve essere appeso in entrambe le tubolarità in modo che non subisca tensionature.
La temperatura massima raggiungibile sul profilo è di 180 °C.

Coating:

In general, the profiles must be jigged, without bow or twist, in all aluminium hollow chambers.
The object temperature must not exceed 180 °C.
Failure to observe this maximum temperature may result in the profiles being out of square.



L [m]		Verbund		I-Schale		A-Schale		Steg PA1		Steg PA2	
6,500		534490		533970		533980		203175		203176	
Gewicht Weight		3043.53 g/m		Oberflächenabwicklung Circumference		Oberfläche Surface					
Zulässige Abweichung Permissible tolerance		mech. polished		112		Farbe Colour					
		uml. total		638							
Original / Änderung Revision / Version		0100				Werkstoff Material					
						Norm					
Änderungsgrund Revision / Version		Maßstab Scale		1 : 1		Benennung Title					
		Datum Date		16.05.2024							
		gez. drawn		Gialain, M.		Frame profile 47.5					
		gepr. checked		Morbiato, A.							
		ges. seen		Fatticcioni, L.		Schüco AS PD 63					
						Zeichn.-Nr. Drawing No.					
						534490_BP_0000					
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for			