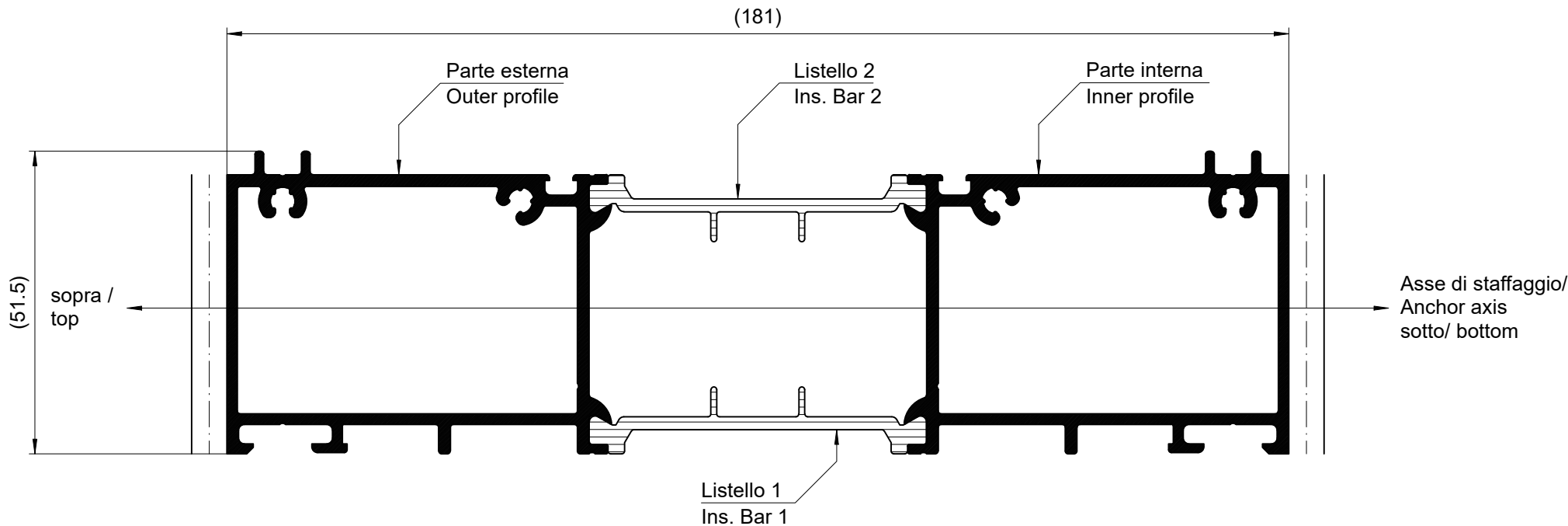


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Ossidazione:

Il profilo deve essere appeso in entrambe le tubolarità in modo che non subisca tensionature.
Dopo il bagno di decappaggio e ossidazione i profili devono subire più lavaggi con acqua demineralizzata.

Anodising:

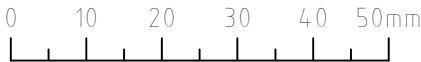
In general, the profiles must be jigged, without bow or twist, in all aluminium hollow chambers.
After desmutting and etching, the profiles must be rinsed repeatedly until the rising water is clean.

Verniciatura:

Il profilo deve essere appeso in entrambe le tubolarità in modo che non subisca tensionature.
La temperatura massima raggiungibile sul profilo è di 180 °C.

Coating:

In general, the profiles must be jigged, without bow or twist, in all aluminium hollow chambers.
The object temperature must not exceed 180 °C.
Failure to observe this maximum temperature may result in the profiles being out of square.



L [m]	Verbund	I-Schale	A-Schale	Steg PA1	Steg PA2
6,500	534510	509630	509630	203175	203175
Gewicht Weight 2813.92 g/m Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		Oberfläche Surface	
		mech. polished		Farbe Colour	
		uml. total 619			
				Werkstoff Material	
Original / Änderung Revision / Version 0100		Norm			
Änderungsgrund Revision / Version		Maßstab Scale 1 : 1		Drainage profile	
		Datum Date 16.05.2024			
		gez. drawn Gialain, M.			
		gepr. checked Morbiato, A.			
		ges. seen Fatticcioni, L.		Schüco AS PD 63	
				Zeichn.-Nr. Drawing No. 534510_BP_0000	
				EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
				Ersatz für Replacement for	
				Alu-profile	