



- surface finish: E6 / DIN 17611
- layer thickness $\geq 15 \mu\text{m}$
- quality of sealing
 - colour C0 - admittance $Y_{20} \leq 20 \mu\text{S}$, test according to ISO 2143
 - weight loss $\leq 30 \text{ mg/dm}^2$, test according to ISO 3210
- colour C31 to C35 - weight loss $\leq 30 \text{ mg/dm}^2$, test according to ISO 3210

Attention!

The bonding of the glass to the profile has to be agreed with the suppliers for glass, silicone and surface finish by the fabricator.
 (no Schüco warranty)

IMPORTANT:

Keep the (---) area free
 from paint (overspray in particular).

ACHTUNG:

Bereich (----) von Farbe, insbesondere
 von Farbspritzern und Verdickungen
 freihalten.

———— mech. polished
 - - - - - main coating surface
 secondary coating surface

L [m]		Profil	
6,000		551140	
Gewicht Weight 265.27 g/m	Oberflächenabwicklung Circumference		Oberfläche Surface
	mech. polished	35	Farbe Colour
	uml. total	80	
Zulässige Abweichung Permissible tolerance			Werkstoff Material
Original / Änderung Revision / Version 0100			Norm
Änderungsgrund Revision / Version	Maßstab Scale 1 : 1	Benennung Title SGU Frame Profile 6	
	Datum Date 26.04.2022		
	gez. drawn MM, S.	Schüco FWS 50 SG.NI Alu-Profile	
	gepr. checked Magod, C.		
	ges. seen Murali N	551140_BP_0000	
SCHÜCO		EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
		Ersatz für Replacement for	