



- surface finish: E6 / DIN 17611
- layer thickness $\geq 15 \mu\text{m}$
- quality of sealing
 - colour C0 - admittance $Y_{20} \leq 20 \mu\text{S}$, test according to ISO 2143
 - weight loss $\leq 30 \text{ mg/dm}^2$, test according to ISO 3210
- colour C31 to C35 - weight loss $\leq 30 \text{ mg/dm}^2$, test according to ISO 3210

Attention!

The bonding of the glass to the profile has to be agreed with the suppliers for glass, silicone and surface finish by the fabricator.
(no Schüco warranty)

IMPORTANT:

Keep the (---) area free from paint (overspray in particular).

ACHTUNG:

Bereich (----) von Farbe, insbesondere von Farbspritzern und Verdickungen freihalten.

————— mech. polished
 - - - - - main coating surface
 - - - - - secondary coating surface

L [m]				Profil	
6,000				551150	
Gewicht Weight 291.19 g/m		Oberflächenabwicklung Circumference		Oberfläche Surface	
Zulässige Abweichung Permissible tolerance		mech. polished 38		Farbe Colour	
		uml. total 84			
				Werkstoff Material	
Original / Änderung Revision / Version 0100				Norm	
Änderungsgrund Revision / Version		Maßstab Scale 1 : 1		Benennung Title SGU frame profile 8	
		Datum Date 26.04.2022			
		gez. drawn MM, S.		Schüco FWS 50 SG.NI Alu-Profile	
		gepr. checked Magod, C.			
		ges. seen Murali N			
				Zeichn.-Nr. Drawing No. 551150_BP_0000	
		EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	