



- surface finish: E6 / DIN 17611
- layer thickness $\geq 15 \mu\text{m}$
- quality of sealing
 - colour C0 - admittance $Y_{20} \leq 20 \mu\text{S}$, test according to ISO 2143
 - weight loss $\leq 30 \text{ mg/dm}^2$, test according to ISO 3210
- colour C31 to C35 - weight loss $\leq 30 \text{ mg/dm}^2$, test according to ISO 3210

Attention!

The bonding of the glass to the profile has to be agreed with the suppliers for glass, silicone and surface finish by the fabricator.
 (no Schüco warranty)

IMPORTANT:

Keep the (---) area free
 from paint (overspray in particular).

ACHTUNG:

Bereich (----) von Farbe, insbesondere
 von Farbspritzern und Verdickungen
 freihalten.

———— mech. polished
 - - - - - main coating surface
 secondary coating surface

L [m]			Profil	
6,000			551170	
Gewicht Weight 343.03 g/m		Oberflächenabwicklung Circumference		Oberfläche Surface
Zulässige Abweichung Permissible tolerance		mech. polished 42		Farbe Colour
		uml. total 92		
Original / Änderung Revision / Version 0100				Werkstoff Material
				Norm
Änderungsgrund Revision / Version		Maßstab Scale 1 : 1		Benennung Title SGU Frame Profile 12
		Datum Date 26.04.2022		
		gez. drawn MM, S.		
		gepr. checked Magod, C.		
		ges. seen Murali N		
				Zeichn.-Nr. Drawing No. 551170_BP_0000
		EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for

SCHÜCO