



- surface finish: E6 / DIN 17611
- layer thickness $\geq 15 \mu\text{m}$
- quality of sealing
 - colour C0 - admittance $Y_{20} \leq 20 \mu\text{S}$, test according to ISO 2143
 - weight loss $\leq 30 \text{ mg/dm}^2$, test according to ISO 3210
- colour C31 to C35 - weight loss $\leq 30 \text{ mg/dm}^2$, test according to ISO 3210

Attention!

The bonding of the glass to the profile has to be agreed with the suppliers for glass, silicone and surface finish by the fabricator.
 (no Schüco warranty)

IMPORTANT:

Keep the (---) area free from paint (overspray in particular).

ACHTUNG:

Bereich (----) von Farbe, insbesondere von Farbspritzern und Verdickungen freihalten.

———— mech. polished
 - - - - - main coating surface
 secondary coating surface

L [m]			Profil	
6,000			551180	
Gewicht Weight 409.56 g/m	Oberflächenabwicklung Circumference		Oberfläche Surface	
	mech. polished	46	Farbe Colour	
	uml. total	138		
			Werkstoff Material	
Original / Änderung Revision / Version 0100			Norm	
Änderungsgrund Revision / Version	Maßstab Scale 1 : 1		Benennung Title SGU Frame Profile 16	
	Datum Date 26.04.2022			
	gez. drawn MM, S.			
	gepr. checked Magod, C.			
	ges. seen Murali N		Schüco FWS 50 SG.NI	
	SCHÜCO		Zeichn.-Nr. Drawing No. 551180_BP_0000	
			Ersatz für Replacement for	