



- surface finish: E6 / DIN 17611
- layer thickness $\geq 15 \mu\text{m}$
- quality of sealing
 - colour C0 - admittance $Y_{20} \leq 20 \mu\text{S}$, test according to ISO 2143
 - weight loss $\leq 30 \text{ mg/dm}^2$, test according to ISO 3210
- colour C31 to C35 - weight loss $\leq 30 \text{ mg/dm}^2$, test according to ISO 3210

Attention!
 The bonding of the glass to the profile has to be agreed with the suppliers for glass, silicone and surface finish by the fabricator.
 (no Schüco warranty)

IMPORTANT:
 Keep the (---) area free from paint (overspray in particular).

ACHTUNG:
 Bereich (----) von Farbe, insbesondere von Farbspritzern und Verdickungen freihalten.

———— mech. polished
 - - - - - main coating surface
 ······· secondary coating surface

L [m]		Profil	
6,000		572340	
Gewicht Weight	317.11 g/m	Oberflächenabwicklung Circumference	Oberfläche Surface
Zulässige Abweichung Permissible tolerance		mech. polished	39
		uml. total	88
			Farbe Colour
			Werkstoff Material
Original / Änderung Revision / Version	0100		Norm
Änderungsgrund Revision / Version		Maßstab Scale	1 : 1
		Datum Date	26.04.2022
		gez. drawn	MM, S.
		gepr. checked	Magod, C.
		ges. seen	Murali N
		Benennung Title	
		SGU_Frame_Profile_21.6mm	
		Schüco FWS 50 SG.NI	Alu-Profil
		Zeichn.-Nr. Drawing No.	
		572340_BP_0000	
		SCHÜCO	
		EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	Ersatz für Replacement for