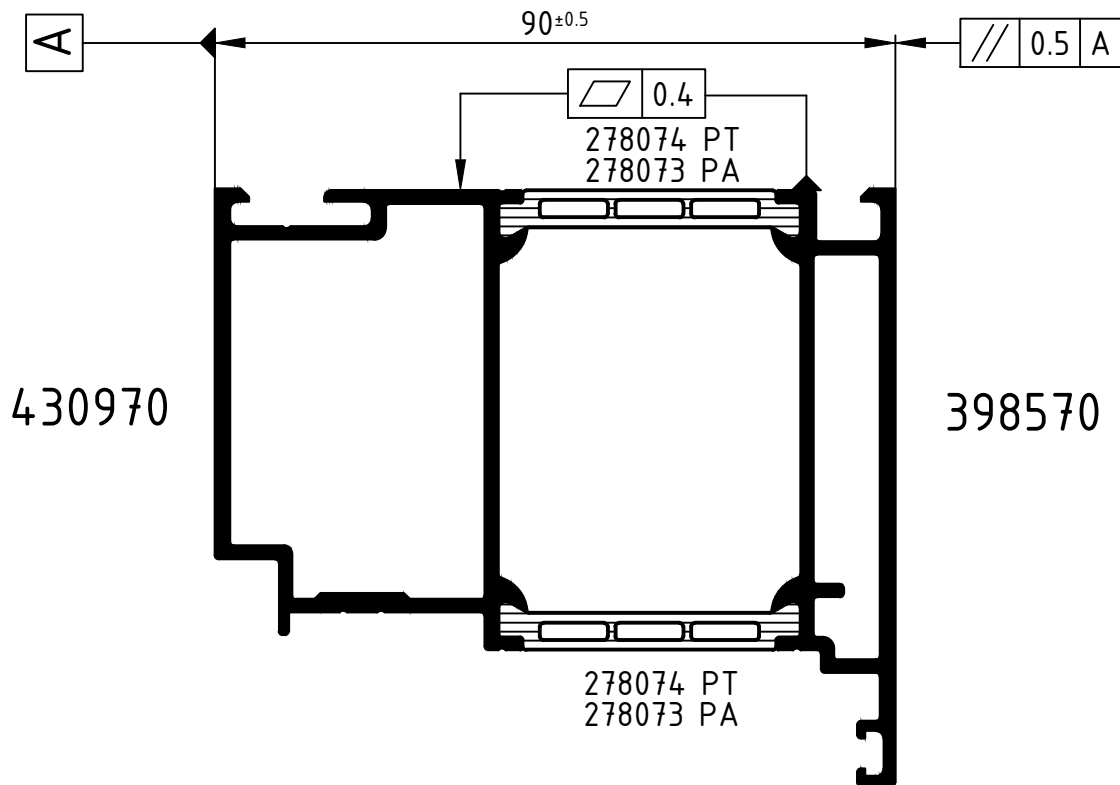
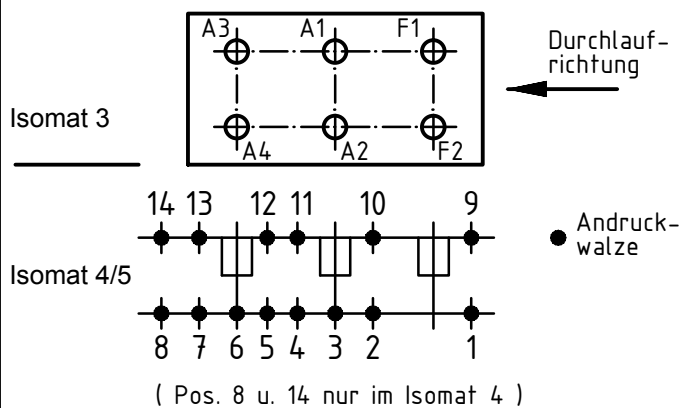
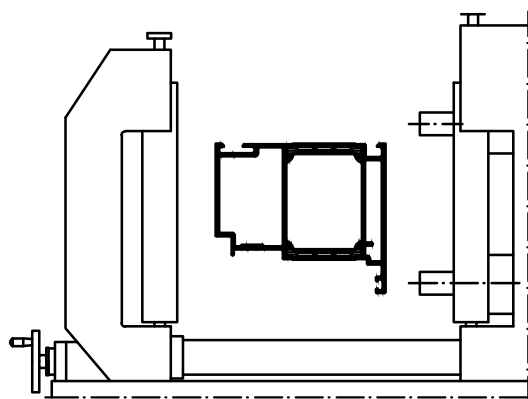




**Achtung:** Das Rollergebnis ist nach dem Verbund des Profils anhand der Prüfmaße im Rollenplan zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.  
**Attention:** Eine Pulverbeschichtung bzw. Eloxierung ist nach dem Verrollen auch mit PA-Stegen nicht möglich!



|                                           |               |                                               |                                      |                                                                                 | Stck.<br>Qty. |                                                                                         | Art.-Nr. Zubehör<br>Art.-No. Accessories |                                  |  |
|-------------------------------------------|---------------|-----------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|---------------|-----------------------------------------------------------------------------------------|------------------------------------------|----------------------------------|--|
|                                           | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | R1            | 6                                                                                       | 296207 ( 4.0 mm)                         |                                  |  |
|                                           | A2            | 1                                             | 282657 B                             | 282657 B                                                                        | R1/R2/A2/R3   |                                                                                         | 6                                        | 296534 ( 8.5 mm)                 |  |
|                                           | A3            | 1                                             | 282658 B                             | 282657 B                                                                        | R1/R2/A3/R3   |                                                                                         | 6                                        | 299293 ( 3.0 mm)                 |  |
|                                           | A4            | 1                                             | 282658 B                             | 282657 B                                                                        | R1/R2/A4/R3   |                                                                                         |                                          |                                  |  |
|                                           | F1            | 1                                             | 282660 B                             |                                                                                 | R1/R2/F1/R3   |                                                                                         |                                          |                                  |  |
|                                           | F2            | 1                                             | 282660 B                             |                                                                                 | R1/R2/F2/R3   |                                                                                         |                                          |                                  |  |
|                                           |               | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                          |               | VP<br>PU                                                                                |                                          | Info-Plan:                       |  |
|                                           |               |                                               |                                      | mech.<br>polished                                                               |               | -                                                                                       |                                          |                                  |  |
|                                           |               |                                               |                                      | uml.<br>total                                                                   |               |                                                                                         |                                          | Gewicht<br>Weight                |  |
| Paßmaße<br>Close tol.                     |               | Abmaße<br>Std. tolerance                      |                                      | beschichtet<br>coated                                                           |               | Maßstab<br>Scale                                                                        |                                          | 1 : 1                            |  |
| Original / Änderung<br>Revision / Version |               | 0201                                          |                                      | Datum<br>Date                                                                   |               | Werkstoff<br>Material                                                                   |                                          |                                  |  |
| Name                                      |               |                                               |                                      | 16.01.2015                                                                      |               | Benennung<br>Title                                                                      |                                          | Rollenplan                       |  |
| Symbol geändert                           |               | gez.<br>drawn                                 |                                      | Finkemeyer                                                                      |               |                                                                                         |                                          | Isomat 3/4/5                     |  |
|                                           |               | gepr.<br>checked                              |                                      | Winkler                                                                         |               |                                                                                         |                                          | ADS OEM Contest 90               |  |
|                                           |               | ges.<br>seen                                  |                                      | Nienhüser                                                                       |               |                                                                                         |                                          | IsoModul                         |  |
|                                           |               |                                               |                                      |                                                                                 |               | Zeichn.-Nr.<br>Drawing No.                                                              |                                          | 118350 RP 1000                   |  |
|                                           |               |                                               |                                      |                                                                                 |               | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                                          | Ersatz für<br>Replacement<br>for |  |
|                                           |               |                                               |                                      |                                                                                 |               |                                                                                         |                                          |                                  |  |
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