

|                                           |                          |                                                                                                                              |                                        |               |                                                                                                                                 |                   |                                  |
|-------------------------------------------|--------------------------|------------------------------------------------------------------------------------------------------------------------------|----------------------------------------|---------------|---------------------------------------------------------------------------------------------------------------------------------|-------------------|----------------------------------|
|                                           |                          | Zulässige Abweichung<br>Permissible tolerance                                                                                | Oberflächenabwicklung<br>Circumference |               | VP<br>PU                                                                                                                        | Info-Plan:        |                                  |
|                                           |                          |                                                                                                                              | mech.<br>polished                      | —             | Maßstab<br>Scale<br><br>1 : 1                                                                                                   | Gewicht<br>Weight |                                  |
|                                           |                          |                                                                                                                              | uml.<br>total                          |               |                                                                                                                                 |                   |                                  |
| Paßmaße<br>Close tol.                     | Abmaße<br>Std. tolerance |                                                                                                                              | beschichtet<br>coated                  |               | Werkstoff<br>Material                                                                                                           |                   |                                  |
| Original / Änderung<br>Revision / Version |                          | 0201                                                                                                                         |                                        | Datum<br>Date | Benennung<br>Title                                                                                                              |                   |                                  |
| Name                                      |                          |                                                                                                                              | 19.01.2015                             | Name          | <div style="text-align: center;"> <h1>Rollenplan</h1> <h2>Isomat 3/4/5</h2> <h3>ADS OEM Atris 105</h3> <h3>IsoModul</h3> </div> |                   |                                  |
| Symbol ersetzt                            |                          | gez.<br>drawn                                                                                                                | Finkemeyer                             |               |                                                                                                                                 |                   |                                  |
|                                           |                          | gepr.<br>checked                                                                                                             | Winkler                                |               |                                                                                                                                 |                   |                                  |
|                                           |                          | ges.<br>seen                                                                                                                 | Nienhüser                              |               |                                                                                                                                 |                   |                                  |
|                                           |                          | <div style="text-align: center;">  </div> |                                        |               | Zeichn.-Nr.<br>Drawing No.                                                                                                      |                   | 118610 RP 1000                   |
|                                           |                          |                                                                                                                              |                                        |               | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature                                         |                   | Ersatz für<br>Replacement<br>for |
|                                           |                          |                                                                                                                              |                                        |               |                                                                                                                                 |                   |                                  |
|                                           |                          |                                                                                                                              |                                        |               |                                                                                                                                 |                   |                                  |