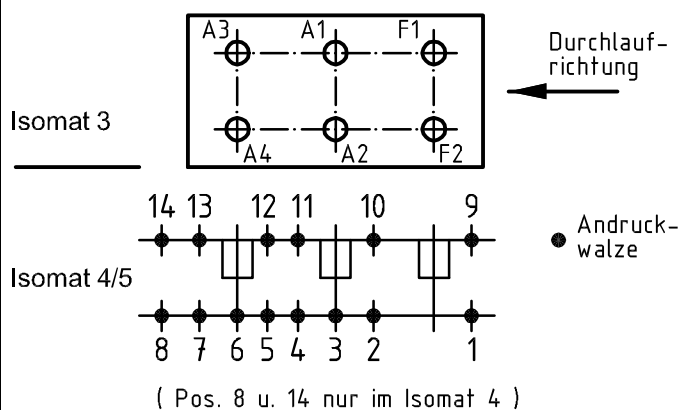


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Technical drawing of a cross-section of a mechanical assembly. The drawing shows a central shaft with a hexagonal hole, surrounded by a housing. A dimension line indicates a width of 0.4. Part numbers 284290 PT and 284297 PA are shown. The assembly is labeled 190830 and 190840.

Technical drawing of a 190820 profile. The drawing shows a cross-section of the profile with various dimensions and tolerances. The overall length is 185 ± 0.5. The width of the profile is 0.5. The thickness of the profile is 0.4. The drawing also shows the profile's internal structure, including a central cavity and several internal ribs. The profile is labeled 190820.



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		R1	6	299326 (1.0 mm)	
A1	1	280696 A	280696 A		R1/R2/R3/R4/A1	R2	6	296210 (10.0 mm)
A2	1	280696 A	280696 A		R1/R2/R3/R4/A2	R3	6	280741 (5.3 mm)
A3	1	280697 A	280696 A		R1/R2/R3/R4/A3	R4	6	280752 (Adapter)
A4	1	280697 A	280696 A		R1/R2/R3/R4/A4			
F1	1	280695 A		R1/R2/R3/R4/F1				
F2	1	280695 A		R1/R2/R3/R4/F2				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:
				mech. polished		-		
				uml. total				
Paßmaße Close tol.		Abmaße Std. tolerance		beschichtet coated		Maßstab Scale		Gewicht Weight
Original / Änderung Revision / Version		0504		Datum Date		1 : 1		
Name				Name		Werkstoff Material		
Stegnummer geändert		gez. drawn		Winkler		Benennung Title		Rollenplan Isomat 3/4/5 Schüco ASS 50 IsoModul
		gepr. checked		Finkemeyer				
		ges. seen		Nienhüser				
						Zeichn.-Nr. Drawing No.		148120 RP 1000
						EDV erstellt: Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for