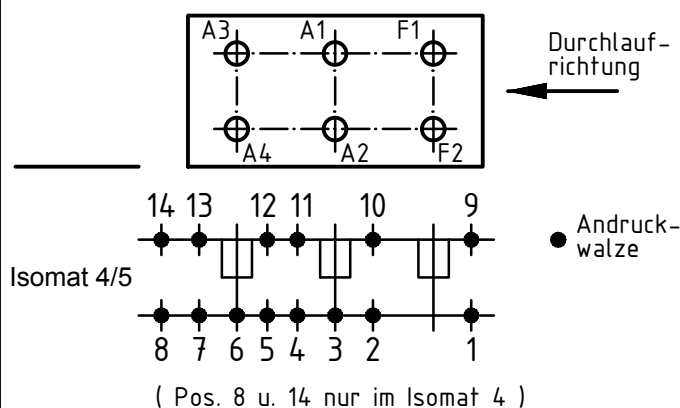
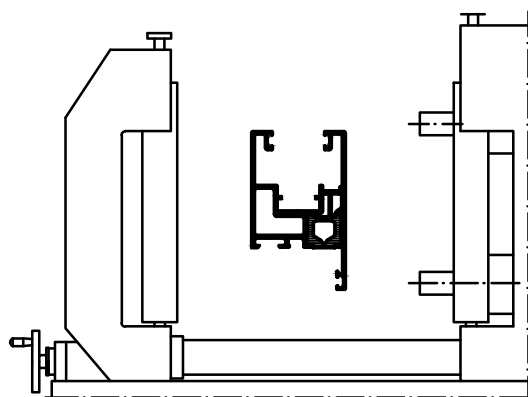


332680

244657 PA

Shear strength: Uncoated: min. 4,0KN/100mm - max. 4,5KN/100mm.
 Shear strength: Colour coated: min. 2,5KN/100mm - max. 3,5KN/100mm.
 Shear strength: Anodized: min. 2,0KN/100mm - max. 2,5KN/100mm.

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
/	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		R1	2	280745 (5.7 mm)
A1	1	282339	282339					
A2	1	282327	282327	R1/A2				
A3	1	282339	282339					
A4	1	282328	282327	R1/A4				
F1	1	282339						
F2	1	282329						
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:
				mech. polished		Maßstab Scale 1 : 1		Gewicht Weight
				uml. total				
Paßmaße Close tol.				Abmaße Std. tolerance				
Original / Änderung Revision / Version 0403			Datum Date		Name		Werkstoff Material	
Name			24.02.2020				Benennung Title	
Ring 280745 ersetzt 296229			gez. drawn		Finkemeyer, C.		Rollenplan Isomat 4/5 Schüco ASS 50	
			gepr. checked		Winkler, A.			
			ges. seen		Nienhüser, R.			
					Zeichn.-Nr. Drawing No.		148300 RP 1000	
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	
							Sonder	