

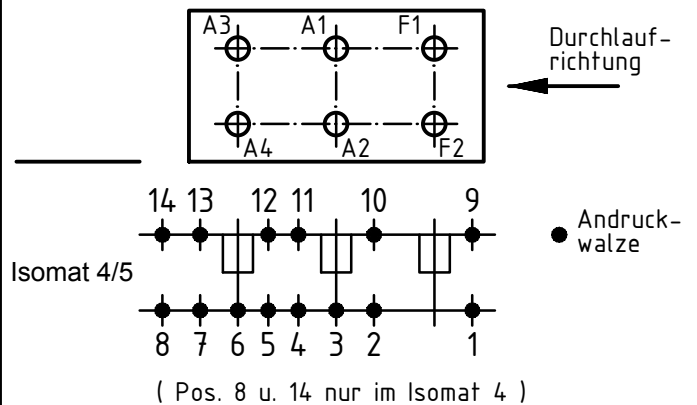
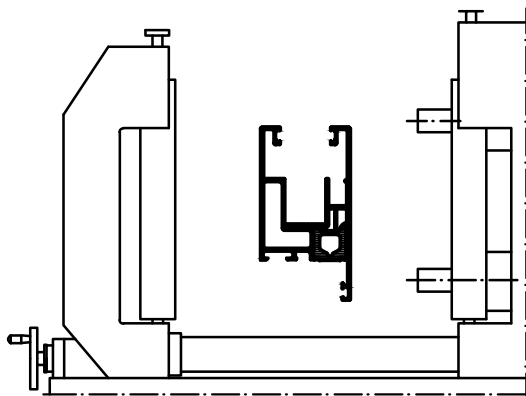
332620

332700

244657 PA

Shear strength: Uncoated: min. 4.0KN/100mm - max. 4.5KN/100mm.
Paint coated: min. 2,5KN/100mm - max. 3,5KN/100mm.
Anodized: min. 2.0KN/100mm - max. 2.5KN/100mm.

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current roller manual



	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
A1	1	282340	282340		R1	2 280745 (5.7 mm)
A2	1	282327	282327	R1/A2		
A3	1	282340	282340			
A4	1	282328	282327	R1/A4		
F1	1	282340				
F2	1	282329				

Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	Info-Plan:
		mech. polished uml. total		Maßstab Scale	
Paßmaße Close tol.				1 : 1	Gewicht Weight
Abmaße Std. tolerance				Werkstoff Material	
Original / Änderung Revision / Version		Datum Date		Benennung Title	
0403		25.02.2020		Rollenplan Isomat 4/5	
Name				Schüco ASS 50	
Ring 280745 ersetzt 296229		gez. drawn		Sonder	
		gepr. checked		148320 RP 1000	
		ges. seen		EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
				Ersatz für Replacement for	

SCHÜCO