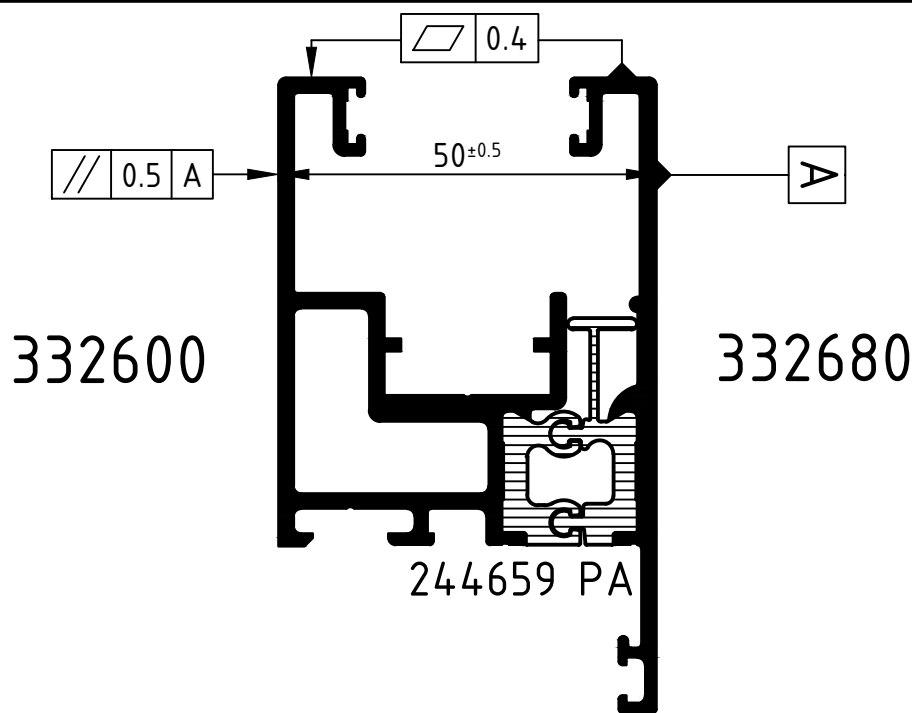
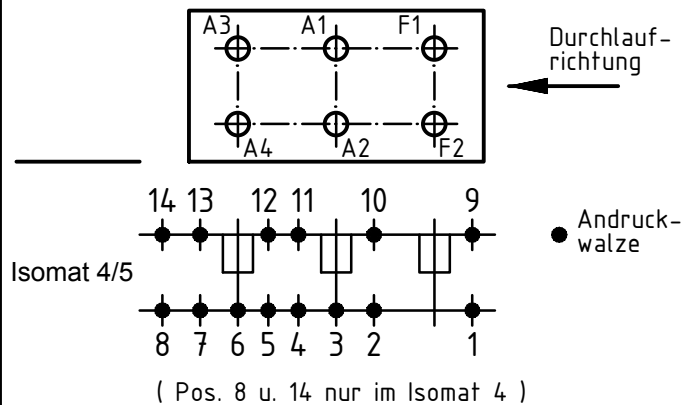
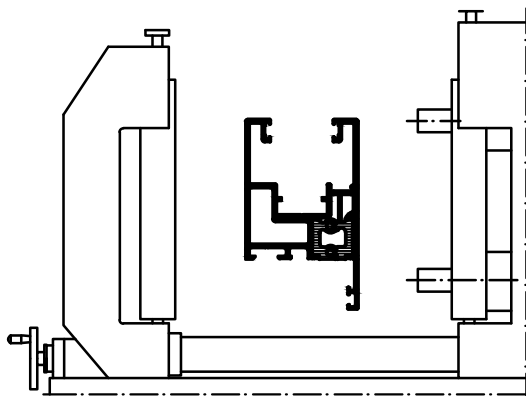




Shear strength: Uncoated: min. 4.0KN/100mm - max. 4.5KN/100mm. Paint coated: min. 2,5KN/100mm - max. 3,5KN/100mm. Anodized: min. 2.0KN/100mm - max. 2.5KN/100mm.
Attention: It must be ensured that the half shells can be moved relative to each other.

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current roller manual



				Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories		
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	2	280745 (5.7 mm)
A1	1	282339	282339				
A2	1	282327	282327	R1/A2			
A3	1	282339	282339				
A4	1	282328	282327	R1/A4			
F1	1	282339					
F2	1	282329					
		Zulässige Abweichung Permissible tolerance	Oberflächenabwicklung Circumference	VP PU		Info-Plan:	
			mech. polished	-			
			uml. total		Maßstab Scale	1 : 1	Gewicht Weight
Paßmaße Close tol.	Abmaße Std. tolerance						
Original / Änderung Revision / Version		0403		Datum Date	Name		
Name			25.02.2020				
Ring 280745 ersetzt 296229		gez. drawn	Finkemeyer			Rollenplan	
		gepr. checked	Winkler, A.			Isomat 4/5	
		ges. seen	Nienhüser, R.			Schüco ASS 50	Sonder