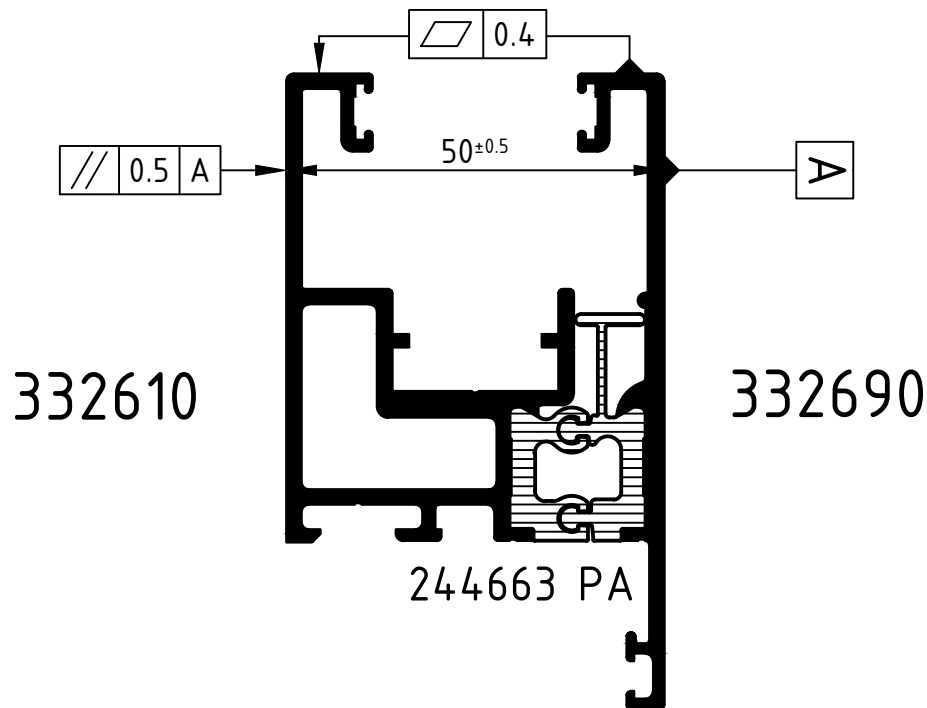
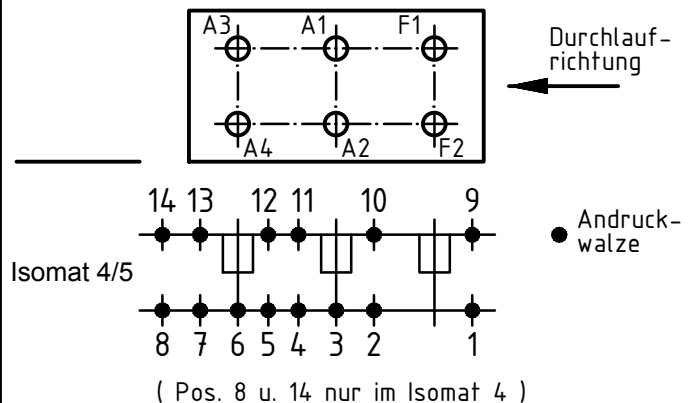
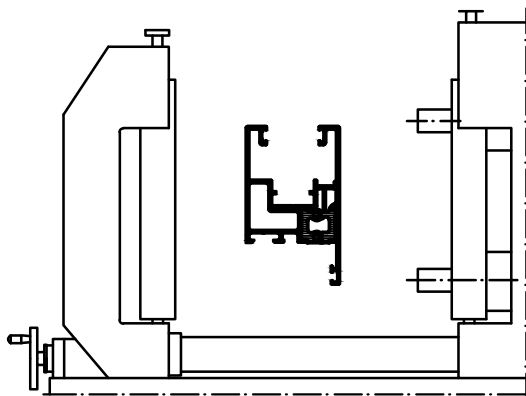




Shear strength: Uncoated: min. 4.0KN/100mm - max. 4.5KN/100mm. Paint coated: min. 2,5KN/100mm - max. 3,5KN/100mm. Anodized: min. 2.0KN/100mm - max. 2.5KN/100mm.
Attention: It must be ensured that the half shells can be moved relative to each other.

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



				Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
				R1		280745 (5.7 mm)	
A1	1	282339	282339				
A2	1	282327	282327	R1/A2			
A3	1	282339	282339				
A4	1	282328	282327	R1/A4			
F1	1	282339					
F2	1	282329					
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	
				mech. polished		-	
				uml. total			
Paßmaße Close tol.		Abmaße Std. tolerance				Maßstab Scale 1 : 1	
Original / Änderung Revision / Version		0403		Datum Date		Name	
Name				25.02.2020		Benennung Title	
Ring 280745 ersetzt 296229		gez. drawn		Finkemeyer		Rollenplan Isomat 4/5	
		gepr. checked		Winkler, A.			
		ges. seen		Nienhüser, R.			
				Schüco ASS 50		Sonder	
				Zeichn.-Nr. Drawing No.		148350 RP 1000	
				EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	

SCHÜCO