

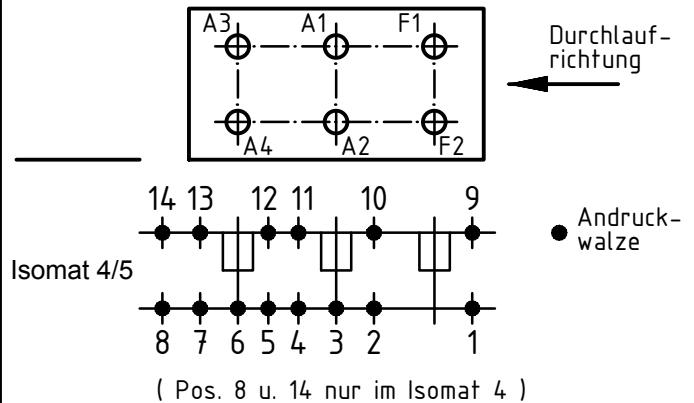
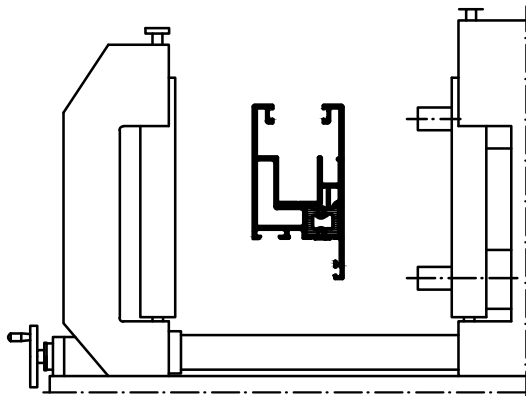
332620

332700

244659 PA

Shear strength: Uncoated: min. 4.0KN/100mm - max. 4.5KN/100mm. Paint coated: min. 2,5KN/100mm - max. 3,5KN/100mm. Anodized: min. 2.0KN/100mm - max. 2.5KN/100mm.
Attention: It must be ensured that the half shells can be moved relative to each other.

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current roller manual



				Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
				R1		280745 (5.7 mm)	
A1	1	282340	282340				
A2	1	282327	282327	R1/A2			
A3	1	282340	282340				
A4	1	282328	282327	R1/A4			
F1	1	282340					
F2	1	282329					
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	
				mech. polished		-	
				uml. total			
Paßmaße Close tol.		Abmaße Std. tolerance				Maßstab Scale 1 : 1	
Original / Änderung Revision / Version		0403		Datum Date		Name	
Name				25.02.2020		Benennung Title	
Ring 280745 ersetzt 296229		gez. drawn		Finkemeyer		Rollenplan Isomat 4/5 Schüco ASS 50 Sonder	
		gepr. checked		Winkler, A.			
		ges. seen		Nienhüser, R.			

SCHÜCO