

The left part of the drawing shows a technical cross-section of a machine. It features a large, angled housing on the left, a central mechanism with two shaded rectangular components, and a vertical assembly on the right. The right part of the drawing is a schematic diagram. At the top, a rectangular box contains six points labeled A1, A2, A3, A4, F1, and F2, arranged in two rows of three. Dashed lines connect A1 to A2, A3 to A4, F1 to F2, and vertically between the rows. To the right of this box is an arrow pointing left, labeled 'Durchlauf-richtung'. Below the box, a horizontal line is labeled 'Isomat 3'. Further down, another horizontal line is labeled 'Isomat 4/5'. Between these two lines is a series of points numbered 1 through 14. Points 1, 2, 3, 4, 5, 6, 7, and 8 are on a bottom line, while points 9, 10, 11, 12, 13, and 14 are on a top line. Vertical lines connect 1 to 9, 2 to 10, 3 to 11, 4 to 12, 5 to 13, and 6 to 14. Points 7 and 8 are not connected to the top line. A legend on the right shows a solid black circle followed by the text 'Andruck- walze'. At the bottom, a note in parentheses reads '(Pos. 8 u. 14 nur im Isomat 4)'.

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		R1	6	296209 (6.5 mm)	
A1	1	280699 B	280699 B	R1/A1/R2/R3		R2	6	296212 (17.0 mm)	
A2	1	280696 B	280696 B	R1/A2/R2/R4		R3	3	280743 (5.0 mm)	
A3	1	280700 B	280699 B	R1/A3/R2/R3		R4	3	280751 (9.0 mm)	
A4	1	280697 B	280696 B	R1/A4/R2/R4					
F1	1	280698 B		R1/F1/R2/R3					
F2	1	280695 B		R1/F2/R2/R4					
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-		Maßstab Scale 1 : 1	Gewicht Weight
				uml. total					
Paßmaße Close tol.				Abmaße Std. tolerance		beschichtet coated			
Original / Änderung Revision / Version		0504		Datum Date		Name		Werkstoff Material	
Name				19.09.2014		Benennung Title		Rollenplan Isomat 3/4/5 Schüco ASS 70.HI IsoModul	
Symbol geändert		gez. drawn		Finkemeyer					
		gepr. checked		Winkler					
		ges. seen		Nienhäuser					
						Zeichn.-Nr. Drawing No.		148550 RP 1000	
				SCHÜCO EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature Ersatz für Replacement for					