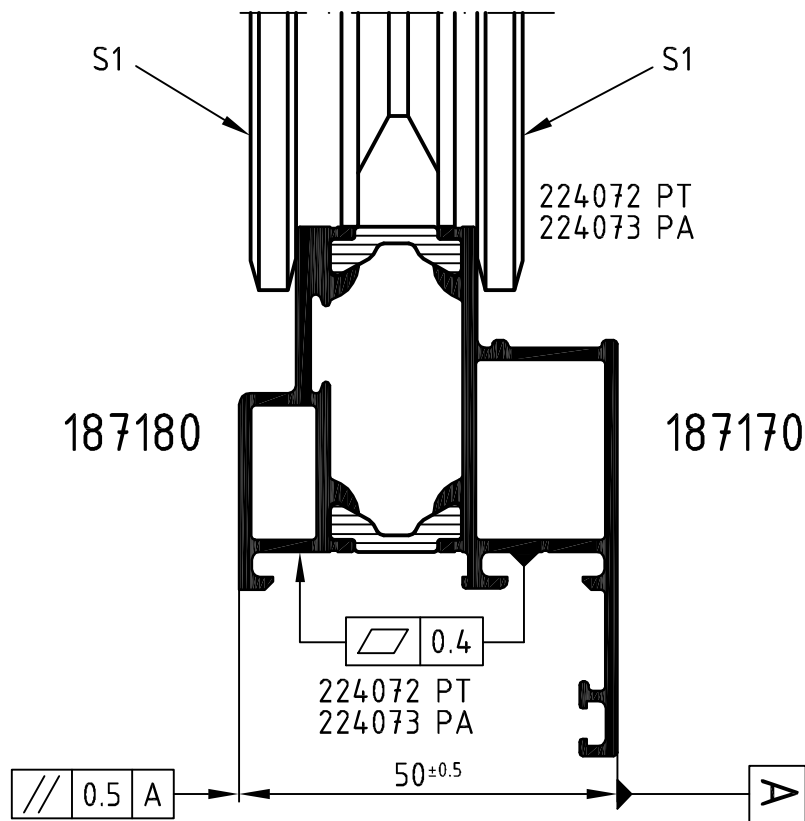
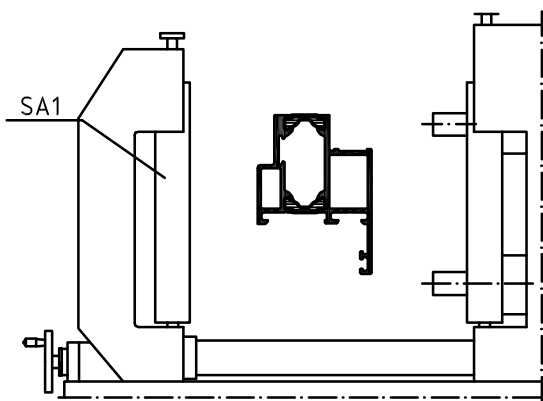
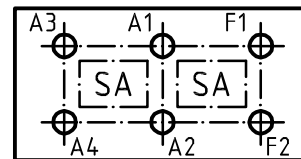




**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.

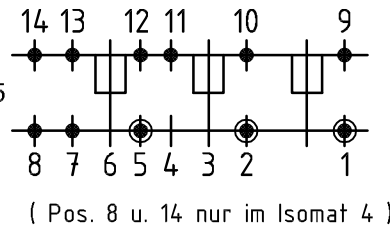


Position  
SA-Rollen



Durchlauf-  
richtung

Isomat 4/5



● Andruck-  
walze

● Seitliche  
Andruck-  
rolle

|                                           |  |                                      |  |                                               | Stck.<br>Qty. |                                                                                 | Art.-Nr. Zubehör<br>Art.-No. Accessories |                    |   |                                                          |
|-------------------------------------------|--|--------------------------------------|--|-----------------------------------------------|---------------|---------------------------------------------------------------------------------|------------------------------------------|--------------------|---|----------------------------------------------------------|
|                                           |  | Art.-Nr.<br>Art.-No.<br>für Isomat 5 |  | Art.-Nr.<br>Art.-No.<br>für Isomat 4          |               | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) |                                          | R1                 | 8 | 296212 (17.0 mm)                                         |
| A1                                        |  | 1                                    |  | 280693 B                                      |               | 280693 B                                                                        |                                          | R2                 | 4 | 299085 ( 3.6 mm)                                         |
| A2                                        |  | 1                                    |  | 280693 B                                      |               | 280693 B                                                                        |                                          | R3                 | 2 | 296229 ( 5.5 mm)                                         |
| A3                                        |  | 1                                    |  | 280694 B                                      |               | 280693 B                                                                        |                                          | R4                 | 4 | 296210 (10.0 mm)                                         |
| A4                                        |  | 1                                    |  | 280694 B                                      |               | 280693 B                                                                        |                                          | R5                 | 2 | 299326 ( 1.0 mm)                                         |
| F1                                        |  | 1                                    |  | 280692 B                                      |               | R1/R2/F1/R1                                                                     |                                          | R6                 | 2 | 280748 ( 6.0 mm)                                         |
| F2                                        |  | 1                                    |  | 280692 B                                      |               | R1/R2/F2/R1                                                                     |                                          | S1                 | 4 | 282014 (Scheibe)                                         |
|                                           |  |                                      |  |                                               |               |                                                                                 |                                          | SA1                | 3 | 299953                                                   |
|                                           |  |                                      |  | Zulässige Abweichung<br>Permissible tolerance |               | Oberflächenabwicklung<br>Circumference                                          |                                          | VP<br>PU           |   | Info-Plan:                                               |
|                                           |  |                                      |  |                                               |               | mech.<br>polished                                                               |                                          | -                  |   | Maßstab<br>Scale 1 : 1                                   |
|                                           |  |                                      |  |                                               |               | uml.<br>total                                                                   |                                          |                    |   |                                                          |
| Paßmaße<br>Close tol.                     |  | Abmaße<br>Std. tolerance             |  |                                               |               | beschichtet<br>coated                                                           |                                          | -                  |   | Werkstoff<br>Material                                    |
| Original / Änderung<br>Revision / Version |  | 0403                                 |  |                                               |               | Datum<br>Date                                                                   |                                          | Name               |   |                                                          |
| Name                                      |  |                                      |  | 27.08.2012                                    |               |                                                                                 |                                          | Benennung<br>Title |   | Rollenplan<br>Isomat 4/5<br>Schüco AWS 50 BL<br>IsoModul |
| Layout und Serie neu                      |  |                                      |  | gez.<br>drawn                                 |               | Winkler                                                                         |                                          |                    |   |                                                          |
|                                           |  |                                      |  | gepr.<br>checked                              |               | Finkemeyer                                                                      |                                          |                    |   |                                                          |
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