

|                                                    |   | Stck.                                                                               | Art.-Nr.<br>für Isomat 3/5 | Art.-Nr.<br>für Isomat 4               | Bestückungsfolge      |                                                                                           |      | Stck.                            | Art.-Nr.<br>Isomat3/4/5 |                |  |
|----------------------------------------------------|---|-------------------------------------------------------------------------------------|----------------------------|----------------------------------------|-----------------------|-------------------------------------------------------------------------------------------|------|----------------------------------|-------------------------|----------------|--|
| A1                                                 | 1 | 280693 A                                                                            | 280693 A                   | 280693 A                               | R1/A1                 | R1                                                                                        | 6    | 280750                           |                         |                |  |
| A2                                                 | 1 | 280693 A                                                                            | 280693 A                   | 280693 A                               | R1/A2                 | R2                                                                                        |      |                                  |                         |                |  |
| A3                                                 | 1 | 280694 A                                                                            | 280693 A                   | 280693 A                               | R1/A3                 | SA1                                                                                       | 2/3* | 296863                           |                         |                |  |
| A4                                                 | 1 | 280694 A                                                                            | 280693 A                   | 280693 A                               | R1/A4                 | SA2                                                                                       |      |                                  |                         |                |  |
| F1                                                 | 1 | 280692 A                                                                            |                            |                                        | R1/F1                 |                                                                                           |      |                                  |                         |                |  |
| F2                                                 | 1 | 280692 A                                                                            |                            |                                        | R1/F2                 | * Isomat 3: 2 Stück                                                                       |      |                                  |                         |                |  |
|                                                    |   | Zulässige Abweichung<br>Permissible tolerance                                       |                            | Oberflächenabwicklung<br>Circumference |                       | VP<br>Pu                                                                                  |      | Info-Plan :                      |                         |                |  |
|                                                    |   |                                                                                     |                            | mech.<br>polished                      |                       | Maßstab<br>Scale                                                                          |      | Gewicht<br>Weight                |                         |                |  |
|                                                    |   |                                                                                     |                            | uml.<br>total                          |                       | 1:1                                                                                       |      | g/m                              |                         |                |  |
| Paßmaße<br>Close tol.                              |   |                                                                                     |                            | beschichtet<br>coated                  |                       | Werkstoff<br>Material                                                                     |      |                                  |                         |                |  |
| Abmaße<br>Std. tolerance                           |   |                                                                                     |                            |                                        |                       |                                                                                           |      |                                  |                         |                |  |
| Ausgabe-Nr. des Originals<br>Issue Num of original |   | :02                                                                                 |                            | 2004                                   | Datum<br>Date         | Benennung<br>Titel<br><br>Isomat 3/4/5<br>Rollenplan<br>Neues Rollensystem                |      |                                  |                         |                |  |
| Änderungs-Nr.<br>Alteration No.                    |   | : 01                                                                                |                            | Name :                                 | Gez.<br>drawn         |                                                                                           |      |                                  |                         | 27.01. winkler |  |
| Rolleneinbauseite geändert                         |   |                                                                                     |                            | Bearb.<br>appr.                        | Winkler<br>Nienhäuser |                                                                                           |      |                                  |                         |                |  |
|                                                    |   |  |                            |                                        |                       | Royal S 50                                                                                |      |                                  |                         |                |  |
|                                                    |   |                                                                                     |                            |                                        |                       | Zeichn.-Nr.<br>Drawing No.                                                                |      | 159600 RP 1000                   |                         |                |  |
|                                                    |   |                                                                                     |                            |                                        |                       | E D V stellt<br>Ohne Unterschrift gültig<br>generated by E D P<br>valid without signature |      | Ersatz für<br>Replacement<br>for |                         |                |  |
|                                                    |   |                                                                                     |                            |                                        |                       |                                                                                           |      |                                  |                         |                |  |