

The left part of the drawing shows a technical sketch of a machine, likely a roller mill, with a central cross-section. The right part contains a diagram of the roller layout. At the top, a 2x3 grid of circles represents rollers, labeled A3, A1, F1 in the top row and A4, A2, F2 in the bottom row. An arrow labeled 'Durchlauf-richtung' (direction of travel) points to the left. Below this, a horizontal line is labeled 'Isomat 3'. The main roller layout diagram shows two rows of rollers. The top row has rollers numbered 14, 13, 12, 11, 10, 9 from left to right. The bottom row has rollers numbered 8, 7, 6, 5, 4, 3, 2, 1 from left to right. Vertical lines connect rollers 14 to 8, 13 to 7, 12 to 6, 11 to 5, 10 to 4, and 9 to 3. A legend on the right indicates that a solid black dot represents an 'Andruckwalze' (counter roller). A note at the bottom states '(Pos. 8 u. 14 nur im Isomat 4)' (Positions 8 and 14 only in Isomat 4).

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
Stck. Qty.		Art.-Nr. Art.-No.		Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		R1	6	280752 (Adapter)
A1	1	280693 A	280693 A	R1/A1				
A2	1	280693 A	280693 A	R1/A2				
A3	1	280694 A	280693 A	R1/A3				
A4	1	280694 A	280693 A	R1/A4				
F1	1	280692 A		R1/F1				
F2	1	280692 A		R1/F2				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:
				mech. polished -		Maßstab Scale 1 : 1		Gewicht Weight g/m
				umf. total				
Paßmaße Close tol.		Abmaße Std. tolerance		beschichtet coated		Werkstoff Material		
Original / Änderung Revision / Version 0504				Datum Date		Name		
Name Finkemeyer		18.04.2006		FINKCA		Benennung Title		
Bemaßung hinzugefügt		gez. drawn		Finkemeyer		Rollenplan		
		gepr. checked		Winkler		Isomat 3/4/5		
		ges. seen		Nienhüser		Royal S 65		IsoModul
						Zeichn.-Nr. Drawing No.		167020 RP 1000
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for