

The technical drawing shows a side view of a machine with a large frame and a central roller assembly. To the right, a schematic diagram shows a 2x3 grid of rollers labeled A1, A2, A3, A4, F1, and F2. A red arrow labeled 'Durchlauf-richtung' points from right to left. Below this, a roller layout diagram shows two rows of rollers numbered 1 to 14. The top row (Isomat 3) has rollers 14, 13, 12, 11, 10, and 9. The bottom row (Isomat 4/5) has rollers 8, 7, 6, 5, 4, 3, 2, and 1. A legend indicates that a black dot represents an 'Andruckwalze' (pressure roller). A note at the bottom states '(Pos. 8 u. 14 nur im Isomat 4)'.

					Stck. Qty.			Art.-Nr. Zubehör Art.-No. Accessories				
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5		Art.-Nr. Art.-No. für Isomat 4		Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)			R1	6	280743 (5.0 mm)	
A1	1	280696 B		280696 B		R1/R2/A1/R3/R4			R2	6	280747 (5.9 mm)	
A2	1	280696 B		280696 B		R1/R2/A2/R3/R4			R3	6	296212 (17.0 mm)	
A3	1	280697 B		280696 B		R1/R2/A3/R3/R4			R4	6	296565 (4.8 mm)	
A4	1	280697 B		280696 B		R1/R2/A4/R3/R4						
F1	1	280695 B				R1/R2/F1/R3/R4						
F2	1	280695 B				R1/R2/F2/R3/R4						
			Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU				Info-Plan:	
					mech. polished		-					
					uml. total				Maßstab Scale	1 : 1		Gewicht Weight
Paßmaße Close tol.		Abmaße Std. tolerance			beschichtet coated		— - —		Werkstoff Material			
Original / Änderung Revision / Version		0302			Datum Date	Name						
Name					31.08.2009			Benennung Title				
Ringbezeichnung geändert			gez. drawn			Winkler						
			gepr. checked			Finkemeyer						
			ges. seen			Nienhäuser						