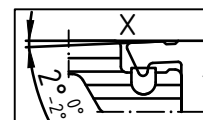


Technical drawing of a cross-section of a door assembly. The drawing shows an I-Profil on the left, a central door panel with a handle, and an E-Profil on the right. Dimensions include a total width of 54.5, a central opening width of 21.5 (+0.3/-0.4), and a total height of 49. The door panel has a thickness of 14.3 and a central opening of 29.7 (+0.3/-0.4). The handle is labeled VL1 and VL2. The I-Profil is labeled 299094 and 299640. The E-Profil is labeled E-Profil. A detail shows a 0.3 mm gap.



SA1

Technical drawing showing a side view of a machine tool setup. A workpiece is mounted on a table, and a tool holder is positioned above it. The label 'SA1' points to a specific component of the tool holder.

A diagram showing a 2x3 grid of nodes. The top row nodes are labeled A3, A1, and F1 from left to right. The bottom row nodes are labeled A4, A2, and F2 from left to right. Each node is represented by a circle with a cross inside. Two dashed rectangular boxes, each labeled 'SA', are positioned between the top and bottom rows. The first 'SA' box is between nodes A3 and A4, and the second 'SA' box is between nodes A1 and A2. Dashed lines connect the nodes horizontally and vertically.

Sens de
travail

- Rouleau sertissage

● Rouleau guidage latéral

					Qté Qty.	Art. N° Accessoires Art.-No. Accessories	
	Qté Qty.	Art. N° Art.-No. für Isomat 5	Art. N° Art.-No.	Disposition (de l'intérieur vers l'extérieur) Assembly sequence (inside to outside)			
					R1	6	280746 (5.8 mm)
					R2	6	299293 (3.0 mm)
A1	1	280696 B		R1/R2/R3/A1/R4	R3	6	296210 (10.0 mm)
A2	1	280696 B		R1/R2/R3/A2/R4	R4	6	280753 (15.0 mm)
A3	1	280697 B		R1/R2/R3/A3/R4	SA1	3	299094
A4	1	280697 B		R1/R2/R3/A4/R4	SA1	3	299640
F1	1	280695 B		R1/R2/R3/F1/R4			
F2	1	280695 B		R1/R2/R3/F2/R4			

			Tolérance admissible Permissible tolerance		Périmètres Circumference		VP PU		Info-Plan:	
						à polir polished	-		Echelle Scale	1 : 1
						total total				
Tolér. limite Close tol.	Tolér. standard Std. tolerance									
Original / Modification Revision / Version			0100			Date Date	Nom		Matière Material	
Nom						16.02.2023			Désignation Title	
			Dessiné drawn		Gadreau, G.		Plan des rouleaux Isomat 5 Schüco ADS 60 CH			
			Vérifié checked		Bourreau, P.					
			Vue seen		Bourreau, P.					
							Plan N° Drawing No.		179940 RP 0000	
							Réalisé par informatique Valable sans signature generated by EDP valid without signature		Remplace le Replacement for	