

|                                                |                          |                                                                                          |                                        |                                                                                 | Stck.<br>Qty.                    | Art.-Nr. Zubehör<br>Art.-No. Accessories |
|------------------------------------------------|--------------------------|------------------------------------------------------------------------------------------|----------------------------------------|---------------------------------------------------------------------------------|----------------------------------|------------------------------------------|
| /                                              | Stck.<br>Qty.            | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5                                                   | Art.-Nr.<br>Art.-No.<br>für Isomat 4   | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | R1                               | 6 282821 (20.0 mm)                       |
|                                                |                          |                                                                                          |                                        |                                                                                 |                                  |                                          |
| A1                                             | 1                        | 280736 B                                                                                 | 280736 B                               | R1/A1                                                                           |                                  |                                          |
| A2                                             | 1                        | 280736 B                                                                                 | 280736 B                               | R1/A2                                                                           |                                  |                                          |
| A3                                             | 1                        | 280737 B                                                                                 | 280736 B                               | R1/A3                                                                           |                                  |                                          |
| A4                                             | 1                        | 280737 B                                                                                 | 280736 B                               | R1/A4                                                                           |                                  |                                          |
| F1                                             | 1                        | 280738 B                                                                                 |                                        | R1/F1                                                                           |                                  |                                          |
| F2                                             | 1                        | 280738 B                                                                                 |                                        | R1/F2                                                                           |                                  |                                          |
|                                                |                          | Zulässige Abweichung<br>Permissible tolerance                                            | Oberflächenabwicklung<br>Circumference |                                                                                 | VP<br>PU                         | Info-Plan:                               |
|                                                |                          |                                                                                          | mech.<br>polished -                    |                                                                                 | Maßstab<br>Scale 1 : 1           | Gewicht<br>Weight                        |
|                                                |                          |                                                                                          | uml.<br>total                          |                                                                                 |                                  |                                          |
| Paßmaße<br>Close tol.                          | Abmaße<br>Std. tolerance |                                                                                          | beschichtet<br>coated _ _ _ _          |                                                                                 |                                  |                                          |
| Original / Änderung<br>Revision / Version 0201 |                          |                                                                                          | Datum<br>Date                          | Name                                                                            | Werkstoff<br>Material            |                                          |
| Name                                           |                          |                                                                                          | 26.08.2008                             | Name                                                                            | Benennung<br>Title               |                                          |
| 244391 ersetzt 244393                          |                          | gez.<br>drawn                                                                            | Finkemeyer                             |                                                                                 | Rollenplan<br>Isomat 3/4/5       |                                          |
|                                                |                          | gepr.<br>checked                                                                         | Winkler                                |                                                                                 |                                  |                                          |
|                                                |                          | ges.<br>seen                                                                             | Nienhüser                              |                                                                                 |                                  |                                          |
|                                                |                          |       |                                        |                                                                                 | Schüco AWS 70.HI IsoModul        |                                          |
|                                                |                          |                                                                                          |                                        |                                                                                 |                                  |                                          |
|                                                |                          |                                                                                          |                                        |                                                                                 |                                  |                                          |
|                                                |                          |                                                                                          |                                        |                                                                                 |                                  |                                          |
|                                                |                          | Zeichn.-Nr.<br>Drawing No. 197410 RP 1000                                                |                                        |                                                                                 |                                  |                                          |
|                                                |                          | EDV erstellt:<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                                        |                                                                                 | Ersatz für<br>Replacement<br>for |                                          |