

The technical drawing shows a side view of a machine with a central processing unit and two large vertical components on either side. Below the machine is a horizontal line representing the ground or base.

Below the machine drawing are two isomer diagrams:

- Isomat 3:** A diagram showing a 3x3 grid of points labeled A1, A2, A3, A4, F1, and F2. A horizontal arrow labeled "Durchlauf-richtung" (Direction of flow) points to the right.
- Isomat 4/5:** A diagram showing a sequence of points labeled 1 through 14. Points 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, and 14 are arranged in a horizontal line. Points 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, and 14 are arranged in a horizontal line. Points 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, and 14 are arranged in a horizontal line. A legend indicates that a dot represents an "Andruckwalze" (Anvil roller).

|                                           |   |                                               |  |                                        | Stck.<br>Qty. |                                                                                          | Art.-Nr. Zubehör<br>Art.-No. Accessories |                   |
|-------------------------------------------|---|-----------------------------------------------|--|----------------------------------------|---------------|------------------------------------------------------------------------------------------|------------------------------------------|-------------------|
| Stck.<br>Qty.                             |   | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        |  | Art.-Nr.<br>Art.-No.<br>für Isomat 4   |               | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside)          |                                          |                   |
| A1                                        | 1 | 280736 B                                      |  | 280736 B                               |               | R1/A1                                                                                    |                                          |                   |
| A2                                        | 1 | 280736 B                                      |  | 280736 B                               |               | R1/A2                                                                                    |                                          |                   |
| A3                                        | 1 | 280737 B                                      |  | 280736 B                               |               | R1/A3                                                                                    |                                          |                   |
| A4                                        | 1 | 280737 B                                      |  | 280736 B                               |               | R1/A4                                                                                    |                                          |                   |
| F1                                        | 1 | 280738 B                                      |  |                                        |               | R1/F1                                                                                    |                                          |                   |
| F2                                        | 1 | 280738 B                                      |  |                                        |               | R1/F2                                                                                    |                                          |                   |
|                                           |   | Zulässige Abweichung<br>Permissible tolerance |  | Oberflächenabwicklung<br>Circumference |               | VP<br>PU                                                                                 |                                          | Info-Plan;        |
|                                           |   |                                               |  | mech.<br>polished                      |               | -                                                                                        |                                          |                   |
|                                           |   |                                               |  | uml.<br>total                          |               |                                                                                          |                                          |                   |
| Paßmaße<br>Close tol.                     |   | Abmaße<br>Std. tolerance                      |  | beschichtet<br>coated                  |               | Maßstab<br>Scale                                                                         |                                          | Gewicht<br>Weight |
| Original / Änderung<br>Revision / Version |   | 0201                                          |  | Datum<br>Date                          |               | 1 : 1                                                                                    |                                          |                   |
| Name                                      |   |                                               |  | Name                                   |               | Werkstoff<br>Material                                                                    |                                          |                   |
| 244393 ersetzt 244395                     |   | gez.<br>drawn                                 |  | 26.08.2008                             |               | Benennung<br>Title                                                                       |                                          |                   |
|                                           |   | gepr.<br>checked                              |  | Finkemeyer                             |               | Rollenplan                                                                               |                                          |                   |
|                                           |   | ges.<br>seen                                  |  | Winkler                                |               | Isomat 3/4/5                                                                             |                                          |                   |
|                                           |   |                                               |  | Nienhüser                              |               | Schüco AWS 70.HI                                                                         |                                          |                   |
|                                           |   |                                               |  |                                        |               | IsoModul                                                                                 |                                          |                   |
|                                           |   |                                               |  |                                        |               | Zeichn.-Nr.<br>Drawing No.                                                               |                                          |                   |
|                                           |   |                                               |  |                                        |               | 197420 RP 1000                                                                           |                                          |                   |
|                                           |   |                                               |  |                                        |               | EDV erstellt:<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                                          |                   |
|                                           |   |                                               |  |                                        |               | Ersatz für<br>Replacement<br>for                                                         |                                          |                   |