

The drawing shows a side view of a printing press section on the left, with a label 'SA1' pointing to a component. On the right, there is a top view labeled 'Isomat 3' showing the arrangement of 'SA-Rollen' (SA-rolls). The top view includes a grid of points labeled A3, A1, F1, A4, A2, and F2, with a central area labeled 'SA'. An arrow indicates the 'Durchlauf-richtung' (direction of travel). Below the top view, there is a diagram labeled 'Isomat 4/5' showing a sequence of points 1 through 14, with a legend indicating 'Andruckwalze' (impression roller) and 'Seitliche Andruckrolle' (side impression roller).

					Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6 283219 (12.5mm)
A1	1	282590 B	282590 B	R1/A1	SA1	3 299953
A2	1	282590 B	282590 B	R1/A2	SA1	3 299146
A3	1	282591 B	282590 B	R1/A3		
A4	1	282591 B	282590 B	R1/A4		
F1	1	282592 B		R1/F1		
F2	1	282592 B		R1/F2		

		Zulässige Abweichung Permissible tolerance	Oberflächenabwicklung Circumference		VP PU	Info-Plan:	
			mech. polished	—	Maßstab Scale 1 : 1	Gewicht Weight	
			uml. total				
Paßmaße Close tol.	Abmaße Std. tolerance		beschichtet coated — - —				
Original / Änderung Revision / Version 0100			Datum Date	Name	Werkstoff Material		
Name			11.06.2010		Benennung Title		
		gez. drawn	Finkemeyer				
		gepr. checked	Winkler				
		ges. seen	K1.6				
					Zeichn.-Nr. Drawing No. 197620 RP 1000		
					EDV erstellt: Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for

Rollenplan
Isomat 3/4/5
Schüco AWS 75.SI
197620 RP 1000
IsoModul