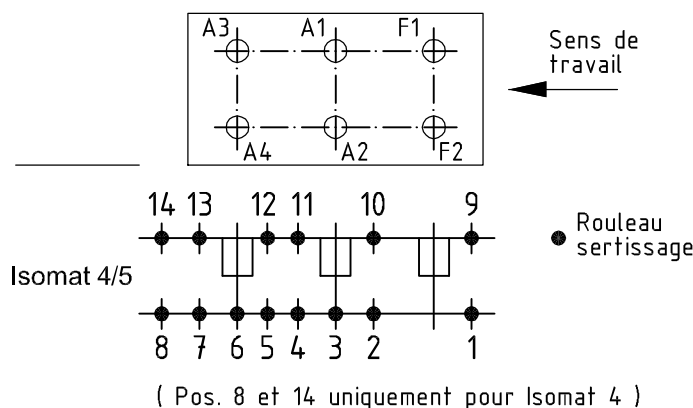


Technical drawing of a mechanical assembly in cross-section. The drawing shows a base plate (140970) with a central cavity. A component (289261) is mounted on the base. A pin (284703) is inserted into the cavity. A cover (140880) is shown on the right, with a pin (284705) securing it. Dimensions include a total width of 139.6 and a distance of $55^{+0.3}_{-0.4}$ from the center to the right edge. Surface finish symbols are present: a square with 'A' and a parallelogram with '0.3'.

A technical line drawing of a lathe machine. The main components are labeled: 'HEADSTOCK' at the top left, 'TAILSTOCK' at the top right, 'LATHE BED' at the bottom, and 'TOOL POST' and 'TOOL BIT' on the right side. The drawing shows the headstock and tailstock mounted on the lathe bed, with a tool post and tool bit positioned to work on a workpiece held between the headstock and tailstock.



	Qté Qty.	Art. N° Art.-No. für Isomat 5	Art. N° Art.-No. für Isomat 4	Disposition (de l'intérieur vers l'extérieur) Assembly sequence (inside to outside)			Qté Qty.	Art. N° Accessoires Art.-No. Accessories	
A1	1	280699 B		R1/A1/R2		R1	5	282821 (20.0 mm)	
A2	1	280699 B		R1/A2/R2		R2	5	296210 (10.0 mm)	
A3	1	280700 B		R1/A3/R2					
A4	1	280700 B		R1/A4/R2					
F1	1	280698 B		R1/F1/R2					
F2	1	289261							
		Tolérance admissible Permissible tolerance		Périmètres Circumference		VP PU		Info-Plan:	
				à polir polished		Echelle Scale		Poids Weight	
				total total		1 : 1		g/m	
Tolér. limite Close tol.		Tolér. standard Std. tolerance		traitement surface coated		Matière Material			
Original / Modification Revision / Version		0201		Date Date	Nom	Désignation Title			
Nom				12.04.2013		Plan des rouleaux Isomat 4/5			
Suppression 299293 (3mm)		Dessiné drawn	Paillusson D.		Schüco AWS 57 Novonic				
		Vérifié checked	Devilliers D.						
		Vue seen	Proust B.						
						Plan N° Drawing No.			
						197900 RP 1000			
						Réalisé par informatique Valeable sans signature generated by EDP valid without signature			
						Remplace le Replacement for			