

|                                                |       |                                               |                                        |                                                                                         |                        |                                  |                            |
|------------------------------------------------|-------|-----------------------------------------------|----------------------------------------|-----------------------------------------------------------------------------------------|------------------------|----------------------------------|----------------------------|
|                                                | Stck. | Art.-Nr.<br>für Isomat 3/5                    | Art.-Nr.<br>für Isomat 4               | Bestückungsfolge<br>( v. innen nach außen )                                             | R1                     | 6                                | Art.-Nr. Zubehör<br>280750 |
| A1                                             | 1     | 280702 A                                      | 280702 A                               | R1/A1                                                                                   |                        |                                  |                            |
| A2                                             | 1     | 280702 A                                      | 280702 A                               | R1/A2                                                                                   |                        |                                  |                            |
| A3                                             | 1     | 280703 A                                      | 280702 A                               | R1/A3                                                                                   |                        |                                  |                            |
| A4                                             | 1     | 280703 A                                      | 280702 A                               | R1/A4                                                                                   |                        |                                  |                            |
| F1                                             | 1     | 280701 A                                      |                                        | R1/F1                                                                                   |                        |                                  |                            |
| F2                                             | 1     | 280701 A                                      |                                        | R1/F2                                                                                   |                        |                                  |                            |
|                                                |       | Zulässige Abweichung<br>Permissible tolerance | Oberflächenabwicklung<br>Circumference |                                                                                         | VP<br>PU               |                                  | Info-Plan:                 |
|                                                |       |                                               | mech.<br>polished —                    |                                                                                         | Maßstab<br>Scale 1 : 1 |                                  | Gewicht<br>Weight g/m      |
|                                                |       |                                               | uml.<br>total                          |                                                                                         |                        |                                  |                            |
| Paßmaße<br>Close tol.                          |       |                                               | beschichtet<br>coated — — —            |                                                                                         | Werkstoff<br>Material  |                                  |                            |
| Abmaße<br>Std. tolerance                       |       | Datum<br>Date                                 |                                        | Name                                                                                    |                        | Benennung<br>Title               |                            |
| Original / Änderung<br>Revision / Version 0100 |       | 30.06.2004                                    |                                        | GIRNMA                                                                                  |                        | Rollenplan<br>Isomat 3/4/5       |                            |
| Name                                           |       | gez.<br>drawn                                 |                                        | Girnus                                                                                  |                        | ROYAL S 70.1 IsoModul            |                            |
|                                                |       | gepr.<br>checked                              |                                        | Girnus                                                                                  |                        |                                  |                            |
|                                                |       | ges.<br>seen                                  |                                        | Nienhäuser                                                                              |                        |                                  |                            |
|                                                |       | <b>SCHÜCO</b>                                 |                                        | Zeichn.-Nr.<br>Drawing No. 310670 RP 1000                                               |                        |                                  |                            |
|                                                |       |                                               |                                        | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                        | Ersatz für<br>Replacement<br>for |                            |
|                                                |       |                                               |                                        |                                                                                         |                        |                                  |                            |
|                                                |       |                                               |                                        |                                                                                         |                        |                                  |                            |