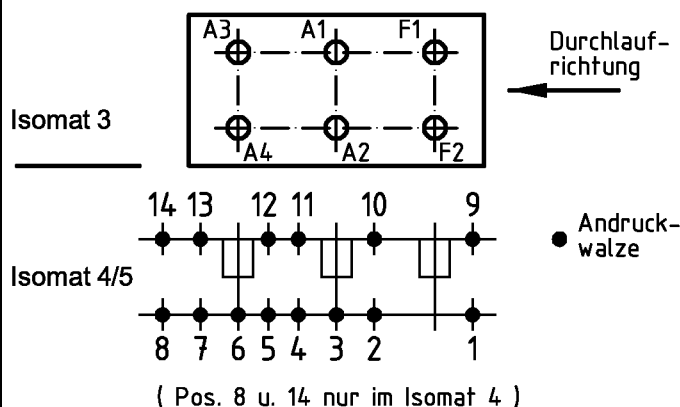


A technical line drawing of a lathe machine. The main components are labeled: 'HEADSTOCK' at the top left, 'TAILSTOCK' at the top right, 'LATHE BED' at the bottom, and 'TOOL POST' in the center. The drawing shows the internal structure of the headstock and tailstock, including the spindle and various adjustment mechanisms. The tool post is mounted on the lathe bed, and the tool is shown cutting a workpiece.



	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		Stck.	Art.-Nr. Zubehör
						Qty.	Art.-No. Accessories
A1	1	280693 B	280693 B	R1/R2/A1/R3/R4	R1	6	280753 (15.0 mm)
A2	1	280693 B	280693 B	R1/R2/A2/R3/R4	R2	6	296229 (5.5 mm)
A3	1	280694 B	280693 B	R1/R2/A3/R3/R4	R3	6	296210 (10.0 mm)
A4	1	280694 B	280693 B	R1/R2/A4/R3/R4	R4	6	296448 (8.0 mm)
F1	1	280692 B		R1/R2/F1/R3/R4			
F2	1	280692 B		R1/R2/F2/R3/R4			
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	Info-Plan:
				mech. polished —		Maßstab Scale 1 : 1	Gewicht Weight g/m
				umf. total			
Paßmaße Close tol.		Abmaße Std. tolerance		beschichtet coated — — —			
Original / Änderung Revision / Version 0100			Datum Date	Name	Werkstoff Material		
Name			14.06.2006	FINKKA	Benennung Title		
			gez. drawn	Finkemeyer	Rollenplan Isomat 3/4/5		
			gepr. checked	Winkler			
			ges. seen	Nienhüser			
					Royal S 500C IsoModul		
					Zeichn.-Nr. Drawing No. 315850 RP 1000		
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		
					Ersatz für Replacement for		