

|                                                |                                      |                                                                                     |                                                                                 |      | Stck.<br>Qty.                                                                            | Art.-Nr. Zubehör<br>Art.-No. Accessories |
|------------------------------------------------|--------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------|------|------------------------------------------------------------------------------------------|------------------------------------------|
| Stck.<br>Qty.                                  | Art.-Nr.<br>Art.-No.<br>für Isomat 5 | Art.-Nr.<br>Art.-No.<br>für Isomat 4                                                | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) |      |                                                                                          |                                          |
| A1                                             | 1                                    | 297930                                                                              | 297930                                                                          |      |                                                                                          |                                          |
| A2                                             | 1                                    | 297931                                                                              | 297931                                                                          |      |                                                                                          |                                          |
| A3                                             |                                      |                                                                                     |                                                                                 |      |                                                                                          |                                          |
| A4                                             |                                      |                                                                                     |                                                                                 |      |                                                                                          |                                          |
| F1                                             |                                      |                                                                                     |                                                                                 |      |                                                                                          |                                          |
| F2                                             |                                      |                                                                                     |                                                                                 |      |                                                                                          |                                          |
|                                                |                                      | Zulässige Abweichung<br>Permissible tolerance                                       | Oberflächenabwicklung<br>Circumference                                          |      | VP<br>PU                                                                                 | Info-Plan:                               |
|                                                |                                      |                                                                                     | mech.<br>polished —                                                             |      | Maßstab<br>Scale 1 : 1                                                                   | Gewicht<br>Weight                        |
|                                                |                                      |                                                                                     | uml.<br>total                                                                   |      |                                                                                          |                                          |
| Paßmaße<br>Close tol.                          | Abmaße<br>Std. tolerance             |                                                                                     | beschichtet<br>coated — — —                                                     |      |                                                                                          |                                          |
| Original / Änderung<br>Revision / Version 0201 |                                      |                                                                                     | Datum<br>Date                                                                   | Name | Werkstoff<br>Material                                                                    |                                          |
| Name                                           |                                      |                                                                                     | 10.12.2008                                                                      |      | Benennung<br>Title                                                                       |                                          |
| Rollenplan in Autocad erstellt                 |                                      | gez.<br>drawn                                                                       | Finkemeyer                                                                      |      | Rollenplan<br>Isomat 4/5                                                                 |                                          |
|                                                |                                      | gepr.<br>checked                                                                    | Winkler                                                                         |      |                                                                                          |                                          |
|                                                |                                      | ges.<br>seen                                                                        | Nienhüser                                                                       |      |                                                                                          |                                          |
|                                                |                                      |  |                                                                                 |      | FW 50+ <span style="float: right;">Sonder</span>                                         |                                          |
|                                                |                                      |                                                                                     |                                                                                 |      |                                                                                          |                                          |
|                                                |                                      |                                                                                     |                                                                                 |      |                                                                                          |                                          |
|                                                |                                      |                                                                                     |                                                                                 |      |                                                                                          |                                          |
|                                                |                                      |  |                                                                                 |      | Zeichn.-Nr.<br>Drawing No. 323630 RP 0000                                                |                                          |
|                                                |                                      |                                                                                     |                                                                                 |      | EDV erstellt:<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                                          |