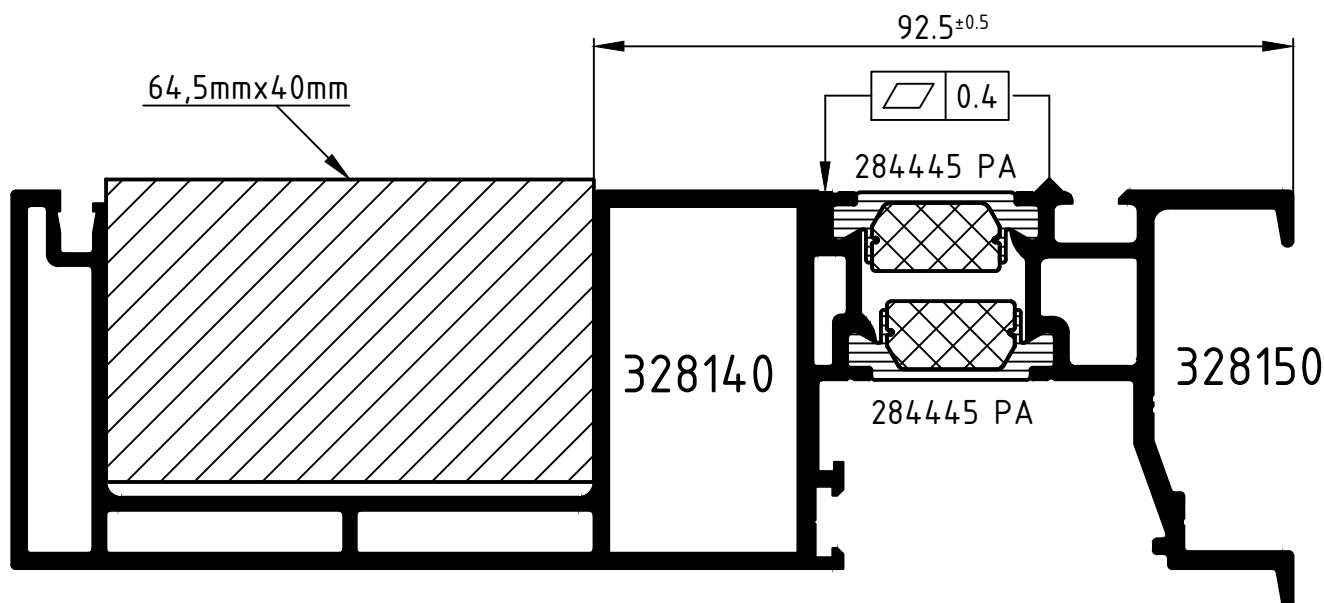
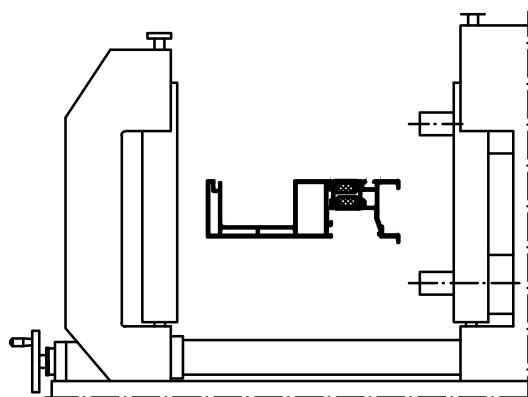


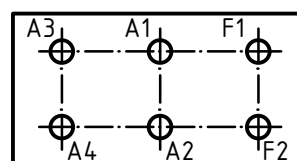


### Rollbeilage in Eigenfertigung

**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.

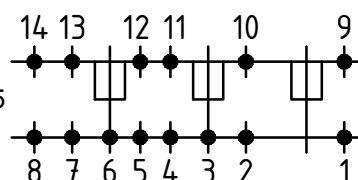


Isomat 3



Durchlauf-  
richtung

Isomat 4/5



Andruck-  
walze

( Pos. 8 u. 14 nur im Isomat 4 )

|                                           |               |                                               |                                      |                                                                                 | Stck.<br>Qty. |                                            | Art.-Nr. Zubehör<br>Art.-No. Accessories |  |
|-------------------------------------------|---------------|-----------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|---------------|--------------------------------------------|------------------------------------------|--|
|                                           | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) |               |                                            |                                          |  |
| A1                                        | 1             | 280699 A                                      | 280699 A                             | R1/R2/R3/A1                                                                     | R1            | 6                                          | 280751 ( 9.0 mm)                         |  |
| A2                                        | 1             | 280699 A                                      | 280699 A                             | R1/R3/A2                                                                        | R2            | 3                                          | 296449 ( 2.0 mm)                         |  |
| A3                                        | 1             | 280700 A                                      | 280699 A                             | R1/R2/R3/A3                                                                     | R3            | 6                                          | 280750 (Adapter)                         |  |
| A4                                        | 1             | 280700 A                                      | 280699 A                             | R1/R3/A4                                                                        |               |                                            |                                          |  |
| F1                                        | 1             | 280698 A                                      |                                      | R1/R2/R3/F1                                                                     |               |                                            |                                          |  |
| F2                                        | 1             | 280698 A                                      |                                      | R1/R3/F2                                                                        |               |                                            |                                          |  |
|                                           |               | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                          |               | VP<br>PU                                   |                                          |  |
|                                           |               |                                               |                                      | mech.<br>polished                                                               |               | Info-Plan:                                 |                                          |  |
|                                           |               |                                               |                                      | -                                                                               |               |                                            |                                          |  |
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| Paßmaße<br>Close tol.                     |               | Abmaße<br>Std. tolerance                      |                                      | uml.<br>total                                                                   |               | Maßstab<br>Scale                           |                                          |  |
|                                           |               |                                               |                                      |                                                                                 |               | 1 : 1                                      |                                          |  |
| Original / Änderung<br>Revision / Version |               | 0403                                          |                                      | Datum<br>Date                                                                   |               | Werkstoff<br>Material                      |                                          |  |
| Name                                      |               |                                               |                                      | Name                                                                            |               | Benennung<br>Title                         |                                          |  |
| 280085 entfernt                           |               | gez.<br>drawn                                 |                                      | 24.08.2021                                                                      |               | Rollenplan<br>Isomat 3/4/5<br><br>FW 50+WI |                                          |  |
|                                           |               | gepr.<br>checked                              |                                      | Finkemeyer, C.                                                                  |               |                                            |                                          |  |
|                                           |               | ges.<br>seen                                  |                                      | Winkler, A.                                                                     |               |                                            |                                          |  |
|                                           |               |                                               |                                      | Nienhüser, R.                                                                   |               |                                            |                                          |  |
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**SCHÜCO**