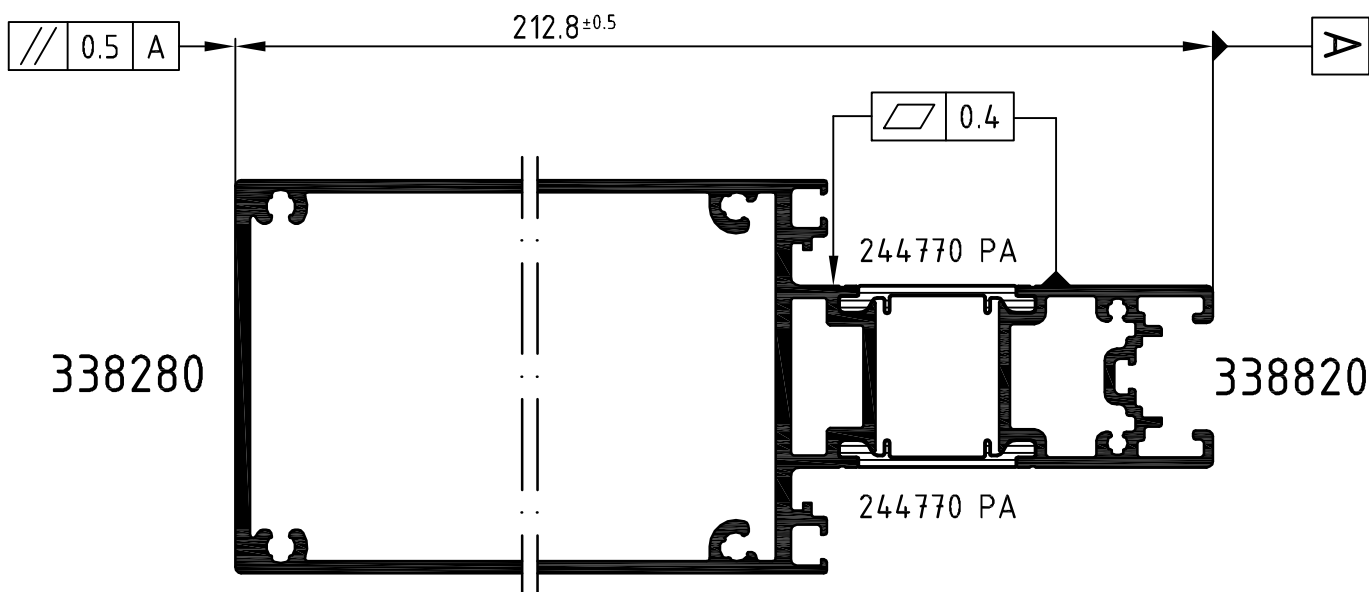
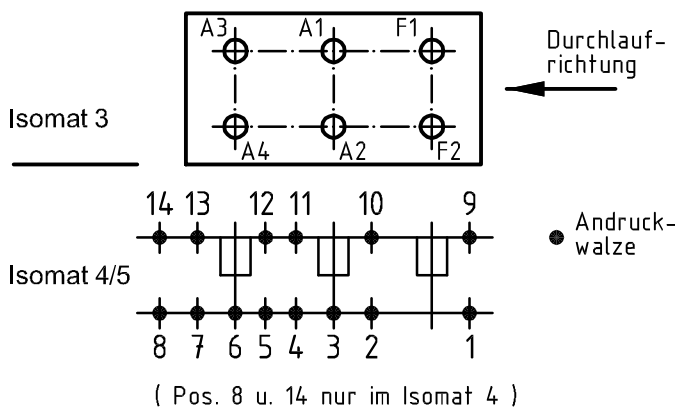
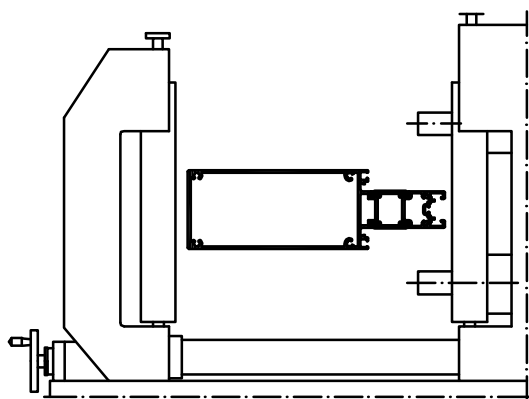




**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.  
**Attention:** Eine Pulverbeschichtung bzw. Eloxierung ist nach dem Verrollen auch mit PA-Stegen nicht möglich!



|                                           |                          |                                               |                                      |                                                                                 | Stck.<br>Qty.                                                                            |                                  | Art.-Nr. Zubehör<br>Art.-No. Accessories |  |
|-------------------------------------------|--------------------------|-----------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|----------------------------------|------------------------------------------|--|
|                                           | Stck.<br>Qty.            | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) |                                                                                          |                                  |                                          |  |
| A1                                        | 1                        | 280702 A                                      | 280702 A                             | R1/R2/R3/A1                                                                     | R1                                                                                       | 6                                | 296565 ( 4.8 mm)                         |  |
| A2                                        | 1                        | 280702 A                                      | 280702 A                             | R1/R2/R3/A2                                                                     | R2                                                                                       | 6                                | 296449 ( 2.0 mm)                         |  |
| A3                                        | 1                        | 280703 A                                      | 280702 A                             | R1/R2/R3/A3                                                                     | R3                                                                                       | 6                                | 280750 (Adapter)                         |  |
| A4                                        | 1                        | 280703 A                                      | 280702 A                             | R1/R2/R3/A4                                                                     |                                                                                          |                                  |                                          |  |
| F1                                        | 1                        | 280701 A                                      |                                      | R1/R2/R3/F1                                                                     |                                                                                          |                                  |                                          |  |
| F2                                        | 1                        | 280701 A                                      |                                      | R1/R2/R3/F2                                                                     |                                                                                          |                                  |                                          |  |
|                                           |                          | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                          | VP<br>PU                                                                                 | Info-Plan;                       |                                          |  |
|                                           |                          |                                               |                                      | mech.<br>polished                                                               | —                                                                                        |                                  |                                          |  |
|                                           |                          |                                               |                                      | uml.<br>total                                                                   |                                                                                          |                                  |                                          |  |
| Paßmaße<br>Close tol.                     | Abmaße<br>Std. tolerance |                                               |                                      | beschichtet<br>coated                                                           | — — —                                                                                    | Maßstab<br>Scale                 |                                          |  |
| Original / Änderung<br>Revision / Version | 0201                     |                                               | Datum<br>Date                        | Name                                                                            | 1 : 1                                                                                    | Gewicht<br>Weight                |                                          |  |
| Name                                      |                          | 26.01.2009                                    |                                      |                                                                                 | Werkstoff<br>Material                                                                    |                                  |                                          |  |
| Symbol geändert                           |                          | gez.<br>drawn                                 | Winkler                              |                                                                                 | Benennung<br>Title                                                                       | Rollenplan                       |                                          |  |
|                                           |                          | gepr.<br>checked                              | Finkemeyer                           |                                                                                 |                                                                                          | Isomat 3/4/5                     |                                          |  |
|                                           |                          | ges.<br>seen                                  | Nienhüser                            |                                                                                 | Schüco USC 65                                                                            | IsoModul                         |                                          |  |
|                                           |                          |                                               |                                      |                                                                                 | Zeichn.-Nr.<br>Drawing No.                                                               | 331770 RP 1000                   |                                          |  |
|                                           |                          |                                               |                                      |                                                                                 | EDV erstellt:<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature | Ersatz für<br>Replacement<br>for |                                          |  |
|                                           |                          |                                               |                                      |                                                                                 |                                                                                          |                                  |                                          |  |
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