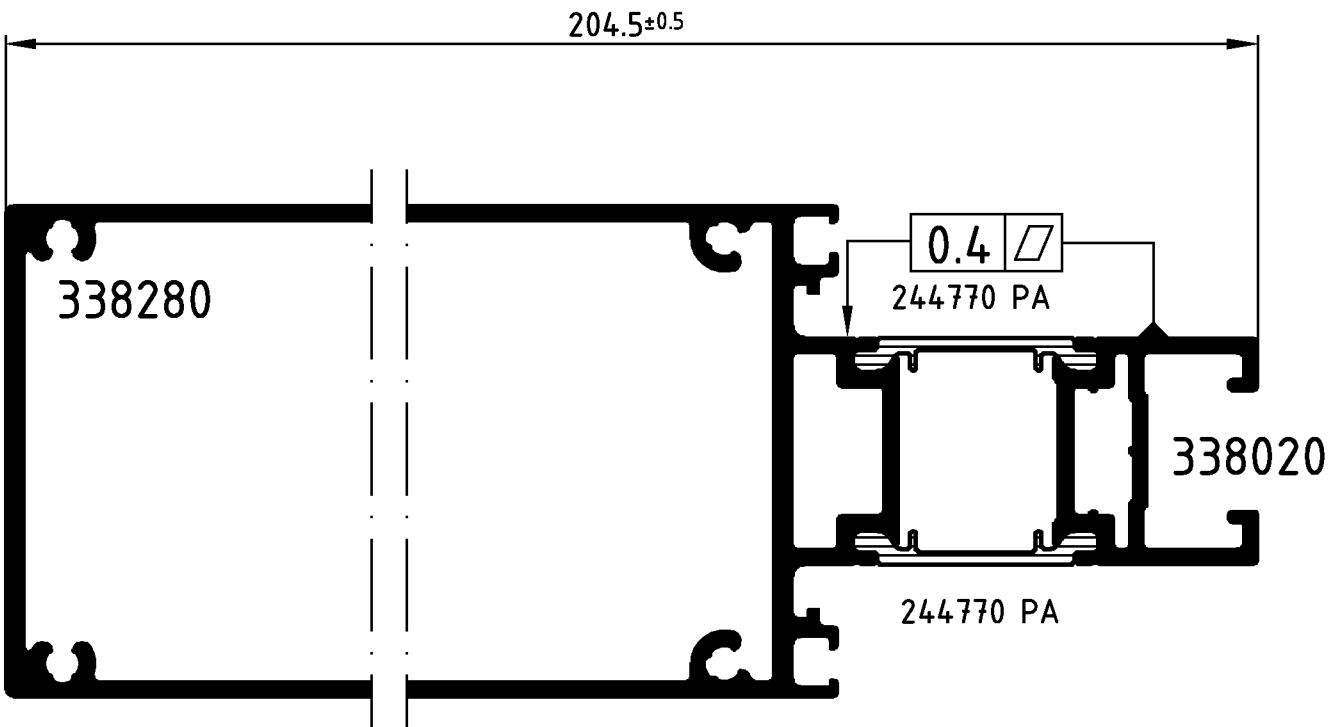
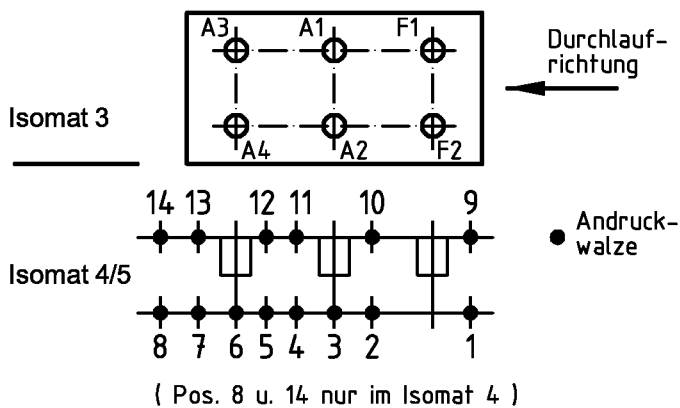
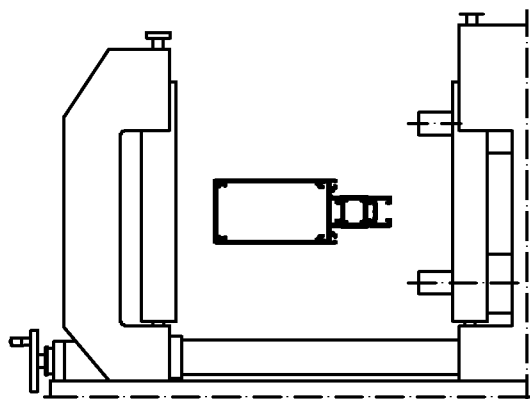




**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan zu kontrollieren! Beachten Sie bitte auch die technischen Prüfinweise im aktuellen Rollenhandbuch.



|                                           |               |                                               |                                      |                                                                                 | Stck.<br>Qty. |                                                                                         | Art.-Nr. Zubehör<br>Art.-No. Accessories |  |
|-------------------------------------------|---------------|-----------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|---------------|-----------------------------------------------------------------------------------------|------------------------------------------|--|
|                                           | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | R1            | 6                                                                                       | 280748 (6.0 mm)                          |  |
| A1                                        | 1             | 280702 B                                      | 280702 B                             | R1/R2/A1/R3                                                                     | R2            | 6                                                                                       | 280753 (15.0 mm)                         |  |
| A2                                        | 1             | 280702 B                                      | 280702 B                             | R1/R2/A2/R3                                                                     | R3            | 6                                                                                       | 296449 (2.0 mm)                          |  |
| A3                                        | 1             | 280703 B                                      | 280702 B                             | R1/R2/A3/R3                                                                     |               |                                                                                         |                                          |  |
| A4                                        | 1             | 280703 B                                      | 280702 B                             | R1/R2/A4/R3                                                                     |               |                                                                                         |                                          |  |
| F1                                        | 1             | 280701 B                                      |                                      | R1/R2/F1/R3                                                                     |               |                                                                                         |                                          |  |
| F2                                        | 1             | 280701 B                                      |                                      | R1/R2/F2/R3                                                                     |               |                                                                                         |                                          |  |
|                                           |               | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                          |               | VP<br>PU                                                                                |                                          |  |
|                                           |               |                                               |                                      | mech.<br>polished                                                               |               | -                                                                                       |                                          |  |
|                                           |               |                                               |                                      | uml.<br>total                                                                   |               |                                                                                         |                                          |  |
| Paßmaße<br>Close tol.                     |               |                                               |                                      | Abmaße<br>Std. tolerance                                                        |               | beschichtet<br>coated                                                                   |                                          |  |
| Original / Änderung<br>Revision / Version |               | 0100                                          |                                      | Datum<br>Date                                                                   |               | Name                                                                                    |                                          |  |
| Name                                      |               | 11.10.2006                                    |                                      | winkan                                                                          |               | Benennung<br>Title                                                                      |                                          |  |
|                                           |               | gez.<br>drawn                                 |                                      | Winkler                                                                         |               | Rollenplan<br>Isomat 3/4/5                                                              |                                          |  |
|                                           |               | gepr.<br>checked                              |                                      | Finkemeyer                                                                      |               |                                                                                         |                                          |  |
|                                           |               | ges.<br>seen                                  |                                      | Nienhüser                                                                       |               |                                                                                         |                                          |  |
|                                           |               |                                               |                                      |                                                                                 |               | Schüco SkyLine S65                                                                      |                                          |  |
|                                           |               |                                               |                                      |                                                                                 |               | IsoModul                                                                                |                                          |  |
|                                           |               |                                               |                                      |                                                                                 |               | Zeichn.-Nr.<br>Drawing No.                                                              |                                          |  |
|                                           |               |                                               |                                      |                                                                                 |               | 339350 RP 1000                                                                          |                                          |  |
|                                           |               |                                               |                                      |                                                                                 |               | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                                          |  |
|                                           |               |                                               |                                      |                                                                                 |               | Ersatz für<br>Replacement<br>for                                                        |                                          |  |