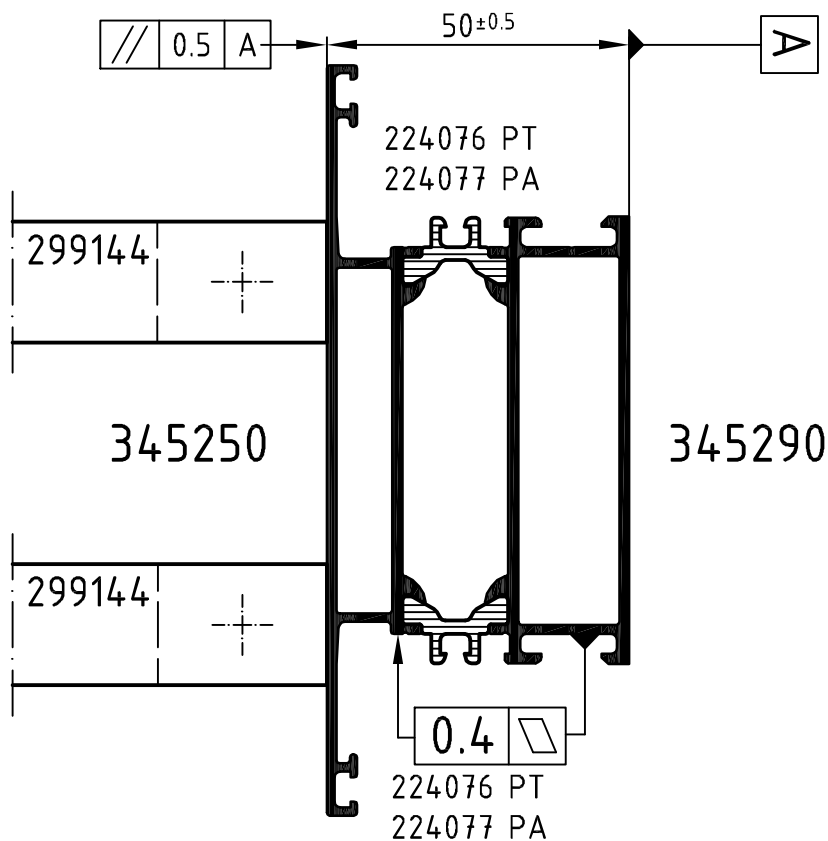
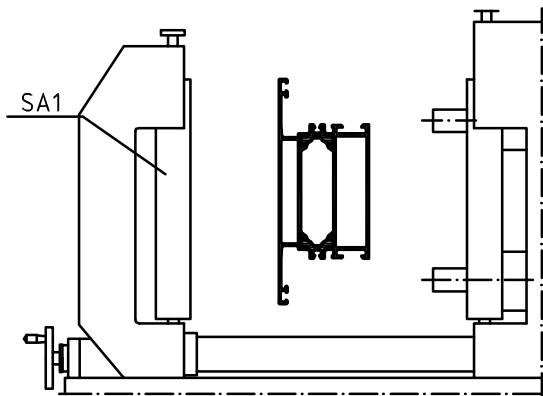


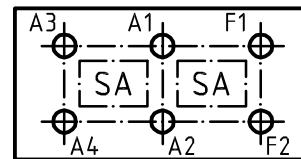


**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.



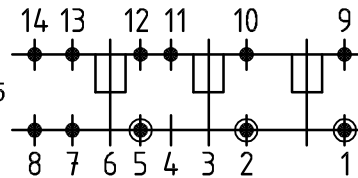
Position  
SA-Rollen

Isomat 3



Durchlauf-  
richtung

Isomat 4/5



● Andruck-  
walze

● Seitliche  
Andruck-  
rolle

( Pos. 8 u. 14 nur im Isomat 4 )

|                                           |   |                                        |  |                                               | Stck.<br>Qty. |                                                                                 | Art.-Nr. Zubehör<br>Art.-No. Accessories |          |            |
|-------------------------------------------|---|----------------------------------------|--|-----------------------------------------------|---------------|---------------------------------------------------------------------------------|------------------------------------------|----------|------------|
| Stck.<br>Qty.                             |   | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5 |  | Art.-Nr.<br>Art.-No.<br>für Isomat 4          |               | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) |                                          |          |            |
| A1                                        | 1 | 280693 B                               |  | 280693 B                                      |               | R1/A1/R2/R3                                                                     |                                          |          |            |
| A2                                        | 1 | 280693 B                               |  | 280693 B                                      |               | R1/A2/R2/R3                                                                     |                                          |          |            |
| A3                                        | 1 | 280694 B                               |  | 280693 B                                      |               | R1/A3/R2/R3                                                                     |                                          |          |            |
| A4                                        | 1 | 280694 B                               |  | 280693 B                                      |               | R1/A4/R2/R3                                                                     |                                          |          |            |
| F1                                        | 1 | 280692 B                               |  |                                               |               | R1/F1/R2/R4                                                                     |                                          |          |            |
| F2                                        | 1 | 280692 B                               |  |                                               |               | R1/F2/R2/R4                                                                     |                                          |          |            |
|                                           |   |                                        |  | Zulässige Abweichung<br>Permissible tolerance |               | Oberflächenabwicklung<br>Circumference                                          |                                          | VP<br>PU | Info-Plan: |
|                                           |   |                                        |  |                                               |               | mech.<br>polished                                                               |                                          | -        |            |
|                                           |   |                                        |  |                                               |               | uml.<br>total                                                                   |                                          |          |            |
| Paßmaße<br>Close tol.                     |   | Abmaße<br>Std. tolerance               |  |                                               |               | beschichtet<br>coated                                                           |                                          | 1 : 1    |            |
| Original / Änderung<br>Revision / Version |   |                                        |  | 0302                                          |               | Datum<br>Date                                                                   |                                          | Name     |            |
| Name                                      |   |                                        |  |                                               |               | 10.12.2008                                                                      |                                          |          |            |
| Stück entfernt                            |   |                                        |  | gez.<br>drawn                                 |               | Winkler                                                                         |                                          |          |            |
|                                           |   |                                        |  | gepr.<br>checked                              |               | Finkemeyer                                                                      |                                          |          |            |
|                                           |   |                                        |  | ges.<br>seen                                  |               | Nienhüser                                                                       |                                          |          |            |
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**SCHÜCO**