

The left part of the drawing shows a side view of a machine head. It features a large, angled housing on the left, a central roller assembly with two rollers, and a mounting bracket on the right. The right part of the drawing is a roller layout diagram. It consists of a 2x3 grid of rollers labeled A3, A1, F1 in the top row and A4, A2, F2 in the bottom row. To the right of this grid is an arrow pointing left, labeled 'Durchlauf-richtung' (direction of travel). Below the grid is a horizontal line with 14 points, numbered 14 down to 9 from left to right. Below this line is another horizontal line with 8 points, numbered 8 down to 1 from left to right. A legend indicates that a solid dot represents an 'Andruckwalze' (pressure roller). At the bottom, a note states '( Pos. 8 u. 14 nur im Isomat 4 )' (Positions 8 and 14 only in Isomat 4).

|                                           |   |                                                                                     |  |                                        | Stck.<br>Qty. |                                                                                          | Art.-Nr. Zubehör<br>Art.-No. Accessories |                                  |  |
|-------------------------------------------|---|-------------------------------------------------------------------------------------|--|----------------------------------------|---------------|------------------------------------------------------------------------------------------|------------------------------------------|----------------------------------|--|
| Stck.<br>Qty.                             |   | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5                                              |  | Art.-Nr.<br>Art.-No.<br>für Isomat 4   |               | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside)          |                                          |                                  |  |
| A1                                        | 1 | 280699 B                                                                            |  | 280699 B                               |               | R1/A1/R2                                                                                 |                                          |                                  |  |
| A2                                        | 1 | 280699 B                                                                            |  | 280699 B                               |               | R1/A2/R2                                                                                 |                                          |                                  |  |
| A3                                        | 1 | 280700 B                                                                            |  | 280699 B                               |               | R1/A3/R2                                                                                 |                                          |                                  |  |
| A4                                        | 1 | 280700 B                                                                            |  | 280699 B                               |               | R1/A4/R2                                                                                 |                                          |                                  |  |
| F1                                        | 1 | 280698 B                                                                            |  |                                        |               | R1/F1/R3                                                                                 |                                          |                                  |  |
| F2                                        | 1 | 280698 B                                                                            |  |                                        |               | R1/F2/R3                                                                                 |                                          |                                  |  |
|                                           |   | Zulässige Abweichung<br>Permissible tolerance                                       |  | Oberflächenabwicklung<br>Circumference |               | VP<br>PU                                                                                 |                                          | Info-Plan;                       |  |
|                                           |   |                                                                                     |  | mech.<br>polished                      |               | -                                                                                        |                                          |                                  |  |
|                                           |   |                                                                                     |  | uml.<br>total                          |               |                                                                                          |                                          | Maßstab<br>Scale                 |  |
| Paßmaße<br>Close tol.                     |   | Abmaße<br>Std. tolerance                                                            |  | beschichtet<br>coated                  |               | 1 : 1                                                                                    |                                          | Gewicht<br>Weight                |  |
| Original / Änderung<br>Revision / Version |   | 0302                                                                                |  | Datum<br>Date                          |               | Werkstoff<br>Material                                                                    |                                          |                                  |  |
| Name                                      |   |                                                                                     |  | 11.12.2008                             |               | Benennung<br>Title                                                                       |                                          |                                  |  |
| Ringbezeichnung                           |   | gez.<br>drawn                                                                       |  | Winkler                                |               | Rollenplan<br>Isomat 3/4/5                                                               |                                          |                                  |  |
|                                           |   | gepr.<br>checked                                                                    |  | Finkemeyer                             |               |                                                                                          |                                          |                                  |  |
|                                           |   | ges.<br>seen                                                                        |  | Nienhüser                              |               |                                                                                          |                                          |                                  |  |
|                                           |   |  |  |                                        |               | Schüco AWS 60.HI                                                                         |                                          | IsoModul                         |  |
|                                           |   |                                                                                     |  |                                        |               |                                                                                          |                                          |                                  |  |
|                                           |   |                                                                                     |  |                                        |               |                                                                                          |                                          |                                  |  |
|                                           |   |                                                                                     |  |                                        |               |                                                                                          |                                          |                                  |  |
|                                           |   |                                                                                     |  |                                        |               | Zeichn.-Nr.<br>Drawing No.                                                               |                                          | 343410 RP 1000                   |  |
|                                           |   |                                                                                     |  |                                        |               | EDV erstellt:<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                                          | Ersatz für<br>Replacement<br>for |  |