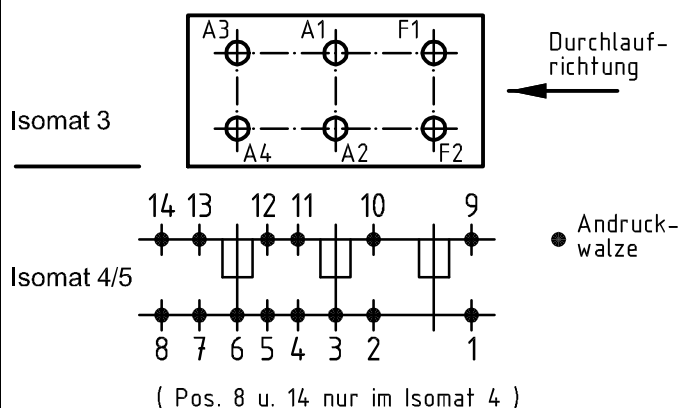


A technical drawing of a lathe machine, specifically focusing on the tool rest and tool holder assembly. The drawing is a side view, showing the tool rest mounted on the lathe bed. The tool rest is a rectangular block with a T-shaped cross-section, featuring a central slot for the tool holder. The tool holder is a cylindrical component with a cross-hatched pattern, indicating it is a separate part. The tool rest is secured to the lathe bed by a bolt and nut assembly. The drawing is a black and white line drawing, typical of technical manuals.



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	282821 (20.0 mm)	
A1	1	280699 B	280699 B	R1/A1/R2	R2	4	296448 (8.0 mm)	
A2	1	280699 B	280699 B	R1/A2/R2	R3	2	296209 (6.5 mm)	
A3	1	280700 B	280699 B	R1/A3/R2				
A4	1	280700 B	280699 B	R1/A4/R2				
F1	1	280698 B		R1/F1/R3				
F2	1	280698 B		R1/R2/F3				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference	VP PU	Info-Plan:		
				mech. polished	-	Maßstab Scale	1 : 1	
				uml. total				
Paßmaße Close tol.	Abmaße Std. tolerance			beschichtet coated				
Original / Änderung Revision / Version		0302		Datum Date	Name	Werkstoff Material		
Name				10.12.2008		Benennung Title		
Ringbezeichnung		gez. drawn	Winkler		Rollenplan Isomat 3/4/5			
		gepr. checked	Finkemeyer					
		ges. seen	Nienhüser					
						Schüco AWS 60.HI		IsoModul
						343730 RP 1000		
						Zeichn.-Nr. Drawing No.		
						EDV erstellt: Ohne Unterschrift gültig generated by EDP valid without signature	Ersatz für Replacement for	